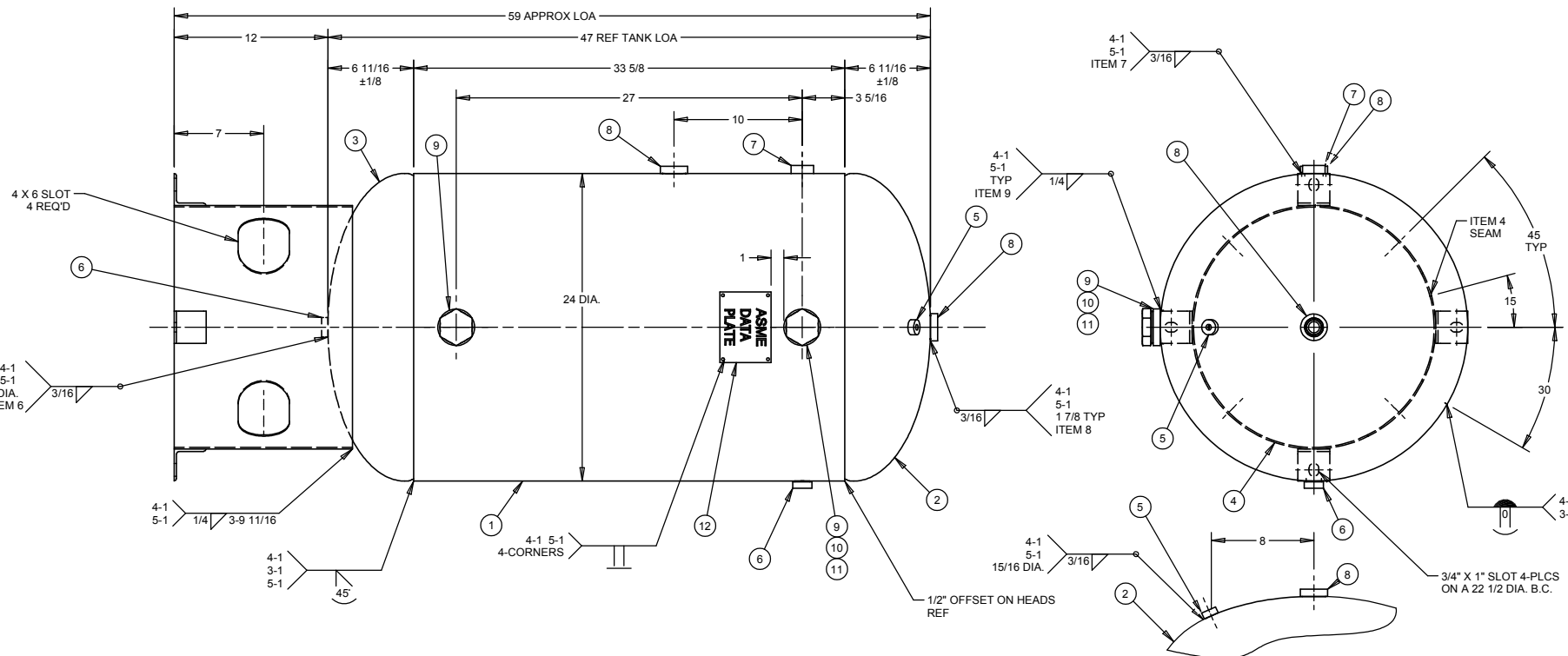




1. SHELL .187 NOM SA414 GR G P.V.Q.
DES. THK. .159 E= 70%
HEADS .149 NOM SA414 GR G P.V.Q.
DES. THK. .131 S= 85%
2. WORKING PRESSURE 200 PSI
3. TEST PRESSURE 260 PSI
4. TEMPERATURE MIN. -20 F MAX 450 F
5. ALL WELDED FITTINGS MUST BE HELD PERPENDICULAR TO CENTERLINE WITHIN 3/8" IN 12"
6. IMPACT TEST EXEMPT PER PAR.UG-20(F)
7. SPECIFICATIONS:
CALCULATED WEIGHT: 250 LB
CALCULATED CAPACITY: 81 GALLONS
8. CRN- E1500.5 D1389.6 V6237.2
9. N.D.T.- NONE
10. FINISH- SEE 67-606 FINISH SPEC

12	1	60-140	DATA PLATE ASME CARBON STEEL
11	2	67-299	O-RING 225 F
10	2	46-4128	PLUG 2.000 CS A126 STD NPT HEX HD O-RING
9	2	46-4134	FLG O RING 2 NPT SA181-70 (CURVED)
8	2	46-1411	FLG PILOT 1 1/4 NPT SA181-70
7	1	46-1410	FLG PILOT 1 NPT SA181-70
6	2	46-1409	FLG PILOT 3/4 NPT SA181-70
5	1	46-1406	FLG PILOT 1/4 NPT SA181-70
4	1	15-855	BASE RING ASSY
3	1	102-912-3	HEAD - ELL 24 DIA (910-822)
2	1	102-912-2	HEAD - ELL 24 DIA (910-822)
1	1	36-5899	SHELL (36-5911)
ITEM	QTY	PART NUMBER	DESCRIPTION

(BUILT IN ACCORDANCE WITH LATEST EDITION OF SECTION VIII DIV 1 ASME CODE)

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D	MADE ITEM 1 BURNT SHELL	DHB	4/15/11
C	3 5/16 WAS 3 3/8	MDC	11/14/06
B	SHELL WAS 102-912-1	MDC	10/26/06
A	ISSUED		
REV	DESCRIPTION	BY	DATE

UNLESS OTHERWISE SPECIFIED INCH TOLERANCES
X.....±.1
XX.....±.02
XXX.....±.005
FRACTIONS.....±1/16
ANGLE.....±1°
FINISH.....250

THIRD ANGLE PROJ

TITLE
92-24-80-200 ASME AIR RECEIVER

CUSTOMER
SILVAN STD

CUST DWG NO TYPE
ASME

SILVAN INDUSTRIES
MARINETTE, WISCONSIN

DRAWN TJB 7/23/2002	CHECKED WLK 8/5/2002	DRAWING NO 102-912	REV D
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SIZE B SHEET 1 OF 1