Emax Air Dryer

REFRIGERATED TYPE COMPRESSED AIR DRYERS

EDRCF1150029 – EDRCF4602000

Instructions Manual
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1. IMPORTANT SAFETY NOTES – Please READ

A) When operating the air dryer the operator must apply safe working methods and observe all local safety instructions and relevant regulations.

B) Prior to installation, the dryer and the compressed air system are to be depressurized and disconnected from the electrical main supply.

C) The user is responsible for safe operating conditions. Parts and accessories must be replaced if inspection shows that safe operation cannot be assured.

D) Installation, operation, maintenance and repair are only to be authorized, trained and skilled engineers.

E) The minimum and maximum values stated must be observed, as well as all of the safety precautions described in this manual.

F) If any statement in this manual does not comply with the local legislation, the strongest standard is to be applied.

1.1. Transportation

A) Use care and caution when transporting the dryer. Avoid dropping and other physical abuse.

B) A forklift can be used to transport the dryers provided the forks are long enough to support its full width or length and caution is used throughout the move.

1.2. Positioning

A) The dryer must be installed horizontally. A minimum of 20” clearance around the dryer is necessary to allow a good ventilation and easy access for servicing.

B) The ambient temperature in the room should not exceed 122°F and should not be below 39°F, taking the heat radiated by the dryer into account.

C) (40 watt for each liter/sec under ISO 7183-A condition or 18 watts for each SCFM under ISO 7183-B condition).

1.3. Installation

A) In addition to the general mechanical construction procedures and local regulations, the following instructions need to be emphasized:

1) Only authorized, trained and skilled engineers should install the compressed air dryer.

2) Safety devices, protecting covers or insulation in the dryers never to be dismantled or modified. Each pressure vessel or accessory installed outside the dryer with air above atmospheric pressure must be fitted with the required pressure relief safety valves.

1.4. Before Operating

A) Review all safety precautions.

B) The piping must have the correct diameter and be adapted to the operating pressure (see technical specification).

C) Never operate the dryer at pressure above the maximum specified on the dryer label (check the technical specs too).

1.5. Maintenance by an Engineer

A) Maintenance and repairs should only be performed when the air dryer is shut down and depressurized and when the main power switch is turned off.

B) Use only the appropriate tools for maintenance and repair.

C) Before dismantling a part under pressure, disconnect the pressure sources and depressurize the system.

D) Proceed carefully during maintenance and repair. Prevent dirt from entering by covering parts and orifices with a clean cloth, paper or tape. A receiver should never be welded or modified in any way.

E) Never leave tools, loose parts or cleaning rags in or on the air dryer.

F) Before returning the dryer into service, check the setting of the control and safety devices as well as the pressure and the temperature of the compressed air circuit.

1.6. Maintenance by the User

A) Keep the dryer clean.

B) Regularly check the correct operation of the condensate drain trap.

C) Every six months, check and clean the drain strainer by undoing the access screw and rinsing the filter with tap water to remove the trapped dirt from the inside.
For air cooled dryers, clean the air condenser as soon as it’s dirty or clogged.
For optional water-cooled condensers, use only clean water and install a water filter if needed.
Use water counter flow to clean condenser if needed.
Check the trouble-shooting list in case of maintenance troubles.
Check operating pressures, temperatures and time settings after maintenance. If operating and safety devices function properly, the air dryer may be used.

2. INTRODUCTION TO THE DRYER

A) Manufacturer:

B) Purpose of this dryer

1) This refrigerated compressed air dryer has been designed to remove water vapor from industrial compressed air.
2) This dryer has been designed for indoor operation.
3) The minimum and maximum values stated must be observed, as well as the safety precautions described in this manual.

C) Dryer label

The following label is affixed on the cabinet of the refrigerant compressed air dryer.

D) Working details

1) Refrigerant circuit:

The refrigerant circuit can be divided in 3 parts:

a) Low pressure section with an evaporator (heat exchanger)
b) High-pressure section including: Condenser, liquid receiver, (if installed) and the filter dryer.
c) Control circuit including: Compressor, Expansion valve, by-pass valve (if installed), Fan pressure switch (if installed)

2) For water - cooled dryers:

a) Water valve
b) Safety high pressure switch (if installed)

3) The Refrigerant circuit operates as follows:

a) The compressor compresses gaseous refrigerant to a high temperature.
b) The hot refrigerant condenses in the condenser. Being liquefied it is stored in the liquid receiver (if installed).
c) The liquid is taken out the storage vessel and injected in the evaporator (heat exchanger) by an expansion valve. This expansion valve is protected by a filter, which removes particles and humidity that could be in the circuit.
d) The injected liquid fills in the refrigerant section of the air / refrigerant heat exchanger and evaporates by taking out the calories from the compressed air. The gaseous refrigerant is sucked in the compressor and the cycle carries on.
e) In order to keep the evaporation pressure steady, and thus the refrigerant temperature in the heat exchanger, a by-pass valve is injecting hot gaseous refrigerant in the circuit. On certain dryers, an automatic expansion valve regulates this.

4) Compressed air circuit

a) The saturated hot compressed air flows into the Economiser where it is pre-cooled by the out flowing dry chilled air. In the cold zone of the air refrigerant section it continues to cool
down to dew point and enters the separator where condensates are collected. The outgoing chilled air is then warmed up in the economizer by the hot incoming air.
b) The condensates are collected after centrifugal separation and drained out through the automatic trap.
c) As long as the compressed air temperature does not drop below dew point, there will be no condensation in the air circuit.

5) Refrigerant compressor
Being of the hermetic type, it requires no servicing.

6) Condenser
a) The air condensers are equipped with a helicoidal at the condenser refrigerant level. On certain type of dryers, a water-cooled condenser can be fitted.
b) In this case, a water valve being driven by the refrigerant circuit is taking care of its regulation.

7) Refrigerant circuit protection
a) Klixon: The single phase compressors are equipped with a klixon which is a thermal sensitive switch controlling the temperature of the compressor and possible over intensity.
In case of malfunction, the klixon trips but switches on again automatically as soon as the compressor has cooled down.
b) High Pressure Security Switch: Refrigerant line is considered as a pressure vessel. That is why it is protected against bursts by the help of manually reset switch. It is set to 362.5 psi for dryers working with R134a
c) Filter dryer: A refrigerant circuit is a closed circuit and total water removal in the refrigerant circuit is paramount in order to obtain a correct functioning.
d) To avoid problems, the refrigerant circuit must be vacuumed before loading the refrigerant. It is equipped with a filter dryer, which also traps any solid particles, which may have migrated into the circuit during assembly.
e) Water-cooled dryers have a safety high-pressure switch.
In case of cooling water failure, the safety switch stops the dryer. When the safety switch has tripped out, it has to be manually resettled before switching on the dryer.

8) Refrigerant circuit controls
a) Liquid refrigerant injection: The liquid refrigerant is into the evaporator by a control valve. This valve is a thermostatic or pressostatic one maintaining a constant overheats of the refrigerant in the evaporator(s).
b) Constant evaporating pressure: In the dryers equipped with a by-pass valve, the evaporating pressure is kept constant by a controlled injection of hot gas from the high-pressure side into the low-pressure section of the circuit.

9) Condensate drain - trap assembly
Dismantling the drain is easy because it can be isolated from the air circuit under pressure with a ball valve.
The drain has to be depressurized before being dismantled.

10) Heat Exchanger Modular design
a) The dryers are equipped with a compact Mono Bloc Heat Exchanger module. This assembly has been specially designed to dry compressed air and is made of:
1) An Economiser which pre-cools the entering hot air with the out flowing cold air.
2) An air/refrigerant exchanger cooling down the compressed air.
3) A centrifugal separator concentrating all condensates and requiring no maintenance.

11) Accessories
a) Dew point indicator: Located on the control panel, it displays the value of the pressure dew point.
b) Temperature switch: Located inside the dryer, this temperature switch is adjustable from 32 °F up to 95 °F
c) Energy Saving Device: (ESD) This device helps dryer save energy when there is not any compressed air flow in the dryer. (Please see the models have standart and optional in next page)
d) Filter change alarm on the front panel
3.1. Operation

A) Control panels: The control panel of the dryer includes the following elements:

** IMPORTANT NOTE: The Dryer has two Compressed Air Filter inside. It is better to change filter element for the best efficiency when the alarm light is active. It is recommended to keep replacement filter elements in your stock in order to replace them when needed.

ATTENTION: DN-US range dryers have low pressure drop according its competitors. Do not use DN-US range dryers together with other dryers which have higher pressure drop without getting the confirmation from our technical team.
3.2. During Operation

Regularly check the digital temperature controller ESD3 or dew point indicator on dryer.

B) Start up and shut-down

Warning: Avoid leaving the dryer off when compressed air is still flowing through it.

C) Starting for the first time or after a long stop

1) Set the rotary switch to “I” This preheats the dryer and turns the drain system on.
   It is recommended to leave the dryer power on permanently so the crankcase heater runs continuously.

   2) IMPORTANT NOTE!

   After a long stop of the dryer it is MANDATORY to allow a preheating period of minimum 4 hours
   before starting again, to avoid any compressed air flow during preheating.

3) Follow the daily starting and shut down procedure.

D) Daily starting and shut-down

1) Push on the green button to start the dryer.
2) The start light will indicate that the dryer is running.
3) To stop the dryer, first stop the airflow (either shut-down the air compressor or close the inlet/outlet or
   by-pass valve) When the air flow is stopped set the rotary switch on “0” Set it again on “I” in order to keep the
   preheating on.
4) IMPORTANT NOTE!

   Avoid leaving the dryer stopped when compressed air is still flowing through it.
5) To switch the already preheated dryer on again, simply push the green start button.

E) Digital Temperature Control technical features (ESD3)

ESD3: PLC clear text multilingual indication of alarms, maintenance and running hours
+ Energy Saving Device automatic switching OFF at no load and ON when warm compressed air is entering.
(Please see the ESD3 manual which is given with Dryer)
Emax Air Dryer
REFRIGERATED TYPE COMPRESSED AIR DRYERS
Technical Specifications
& Diagram
<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity (CFM)</th>
<th>Connection Size</th>
<th>Voltage</th>
<th>Total Electric Power</th>
<th>Refrigerant Type</th>
<th>Pressure Drop (bars)</th>
<th>Max Work Pressure</th>
<th>Max Ambient Temperature</th>
<th>Max Inlet Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>EDR CF11500029</td>
<td>29</td>
<td>1/2&quot;</td>
<td>115</td>
<td>0.42</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
</tr>
<tr>
<td>EDR CF11500058</td>
<td>58</td>
<td>3/4&quot;</td>
<td>115</td>
<td>0.68</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
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<td>EDR CF1150115</td>
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<td>1 1/2&quot;</td>
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<td>0.93</td>
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<td>232</td>
<td>122</td>
<td>140</td>
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<tr>
<td>EDR CF2300288</td>
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<td>2&quot;</td>
<td>230</td>
<td>1.94</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
</tr>
<tr>
<td>EDR CF4600288</td>
<td>288</td>
<td>2&quot;</td>
<td>460</td>
<td>1.94</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
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<tr>
<td>EDR CF4600575</td>
<td>575</td>
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<td>460</td>
<td>3.01</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
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<tr>
<td>EDR CF2300575</td>
<td>575</td>
<td>3&quot;</td>
<td>230</td>
<td>3.01</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
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<tr>
<td>EDR CF4600850</td>
<td>850</td>
<td>3&quot;</td>
<td>460</td>
<td>4.31</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
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<tr>
<td>EDR CF4601200</td>
<td>1200</td>
<td>3&quot;</td>
<td>460</td>
<td>5.68</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
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<tr>
<td>EDR CF4601600</td>
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<td>460</td>
<td>5.68</td>
<td>R134a</td>
<td>&lt;3</td>
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<td>140</td>
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<tr>
<td>EDR CF4602000</td>
<td>2000</td>
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<td>460</td>
<td>5.68</td>
<td>R134a</td>
<td>&lt;3</td>
<td>232</td>
<td>122</td>
<td>140</td>
</tr>
</tbody>
</table>

For All Models

- Maximum Pressure: 232 PSI
- Maximum Ambient Temperature: 122 °F
- Minimum Ambient Temperature: 40°F
- Maximum Inlet Temperature: 140 °F
5.1 AIR FLOW DIAGRAMS

EDRCF1150029 - EDRCFR1150144

AIRFLOW COMPONENTS:

- A: Air/Refrigerant valve
- B: Manual valve
- C: Solenoid valve and timer
- D: Air filter

REFRIGERANT CIRCUIT:

1. Compressor
2. Fan
3. Condenser
4. Fan
5. High pressure switch
6. Filter dryer
7. Expansion valve
8. Air/Refrigerant exchange
9. Hot gas by-pass valve

AIR OUTLET

AIR INLET

REFRIGERANT GAS FLOW

COMPRESSED AIR FLOW

DRAIN FLOW

IMPORTANT NOTICE:

5: Only From Dryer EDRCF1150115 to EDRCF1150144
9: Only from Dryer EDRCF1150115 to EDRCF1150144
A: Air/Refrigerant exchanger
B: Manual valve
C: Membrane valve
D: Solenoid valve
E: Timer*
F: Air filter**

REFRIGERANT CIRCUIT:
- 1. Compressor
- 2. Fan
- 3. Condenser
- 4. Fan switch
- 5. High pressure switch
- 6. Liquid receiver
- 7. Filter dryer
- 8. Expansion valve
- 9. Air/Refrigerant exchanger
- 10. Low pressure switch
- 11. Suction accumulator****

IMPROTANT NOTICE:
E: Timer in not used from EDRCF4600288-EDRCF4601200
F: Suction accumulator is not used in EDRCF2300288***
A14: Filter change buzzer
A20: Drain supply
A31: Bleeder resistor
A40-1: Start capacitor
A40-2: Run capacitor
K01: Compressor start relay
S01: On/off button
S10: Fan pressure switch
S12: High pressure safety switch
S16: Filter service contact
M01: Compressor motor
M10: Fan motor
P: Compressor motor overload protector
HP: Indicates high pressure
A1 : Control Circuit transformer
A30 : Compressor chankaser heater
X1 : Mains supply connection terminal block
B15 : Control circuit supply
PSR : Phase sequence relay
F1, F2 : A01 Primary protection
F3, F4 : A30 overload protection
Q1 : Compressor Contactor
Q10 : Fan contactor
M1 : Compressor motor
M10 : Fan motor1
M11 : Fan motor2
P1 : Overload protector of compressor
P10 : Overload protector of fan motor 10
P11 : Overload protector of fan motor 11
## 6. GENERAL ARRANGEMENTS

<table>
<thead>
<tr>
<th>Dryer Model#</th>
<th>Coalescing Element (1 Micron)</th>
<th>Pre-filter Element (5 Micron)</th>
<th>Dims</th>
</tr>
</thead>
<tbody>
<tr>
<td>EDRCF1150029</td>
<td>FILTERKIT011</td>
<td></td>
<td>16 X 14 X 21</td>
</tr>
<tr>
<td>EDRCF1150058</td>
<td>FILTERKIT012</td>
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<td>16 X 14 X 21</td>
</tr>
<tr>
<td>EDRCF1150115</td>
<td>FILTERKIT013</td>
<td></td>
<td>21 X 19 X 34</td>
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<tr>
<td>EDRCF1150144</td>
<td>FILTERKIT013</td>
<td></td>
<td>21 X 19 X 34</td>
</tr>
<tr>
<td>EDRCF2300288</td>
<td>FILTERKIT014</td>
<td></td>
<td>26 X 25 X 45</td>
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<tr>
<td>EDRCF2300575</td>
<td>FILTERKIT015</td>
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<td>37 X 28 X 53</td>
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<tr>
<td>EDRCF4600288</td>
<td>FILTERKIT014</td>
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<td>26 X 25 X 45</td>
</tr>
<tr>
<td>EDRCF4600575</td>
<td>FILTERKIT015</td>
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<td>37 X 28 X 53</td>
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<td>EDRCF4600850</td>
<td>FILTERKIT016</td>
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<td>45 X 30 X 67</td>
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<td>EDRCF4601200</td>
<td>FILTERKIT016</td>
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<tr>
<td>EDRCF4601600</td>
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<td>Not Included</td>
<td></td>
</tr>
<tr>
<td>EDRCF4602000</td>
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<td>Not Included</td>
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## 7. MAIN SETTINGS
<table>
<thead>
<tr>
<th><strong>Superheat of thermostatic expansion valve</strong></th>
<th><strong>Evaporating pressure</strong></th>
<th><strong>Fan pressure switch</strong></th>
<th><strong>Security (*) high pressure switch</strong></th>
<th><strong>Security (</strong>) low pressure switch**</th>
<th><strong>Drain timer (</strong>*)**</th>
<th><strong>Low pres. High Temp. switch (****)</strong></th>
<th><strong>Water flow valve (if water condenser)</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>41°F - 50°F</td>
<td>29.7 psi</td>
<td>130 - 174 psi</td>
<td>362.5 psi</td>
<td>23.2 psi</td>
<td>1 min. - 5 sec. 5 min. - 4 sec.</td>
<td>113°F</td>
<td>159.5 psi</td>
</tr>
</tbody>
</table>

(*) Available up to EDRCF1150029 and above
(/**) Available up to EDRCF4600575 and above
(/*** 1 min. - 5 sec. (up to EDRCF1150144 and above) 5 min. - 4 sec. (up to EDRCF2300288 and above)
(****) Available up to EDRCF2300575 and above
9. COMPONENTS LOCATION

Electrical components:

Accessories:
- A01: Control circuit transformer
- A02: Power circuit transformer
- A10: ON warning light
- A11: OFF warning light
- A20: Drain solenoid valve
- A30: Cranckcase heater
- A31: Electrical resistor
- A40: Electrical capacity
- A50-3: Energy Saving Device 3 (ESD3)

K01: Compressor motor relay
K10: Fan motor relay
K20: Drain timer or Bekomat (optional)
K30: Temperature Controller

Switches:
- S01 Main switch
- S02 Start push button
- S03 Stop push button
- S10: Fan pressure control
- S11: High-low pressure security control
- S12: High pressure security control
- S13: Low pressure security control
- S20: Refrigerant temperature control
- S21: Air temperature control

Motors:
- M01: Refrigerant compressor motor
- M10: Fan motor

Thermal protections:
- P01: Refrigerant compressor thermal overload
- P10: Fan motor thermal overload

Fuses protection:
- See complete identification into electrical sketch

included in dryer:
- F-: Transformer protection
- F-: Fan protection
- F-: Compressor relay protection
- F-: Drain protection
- F-: Fan relay protection

Refrigerant components:
- G01: Liquid receiver
- G02: Refrigerant drier
- G03: Expansion valve
- G04: Liquid separator
- G05: Hot gas bypass valve
- G06: Refrigerant solenoid valve
- G10: Water cooled condenser
- G11: Water control valve
- G20: Refrigerant evaporating pressure gauge
- G21: Refrigerant evaporating temperature gauge

Compressed air components:
- H01: Air inlet prefilter
- H11: Drain filter
- H12: Pneumatic drain valve

Terminal boxes:
- B01: Main terminal box
- B11: Refrigerant unit terminal box
- B12: Free of potential terminal box
## 10. TROUBLESHOOTING

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Cause</th>
<th>Repair</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dryer is switched on, indicator light is lit but the refrigerant compressor does not turn on.</td>
<td>The connection has inverted phases</td>
<td>Invert two phases</td>
<td>3-phase dryers are equipped with a phase controller to avoid the fans from turning in the opposite direction.</td>
</tr>
<tr>
<td>Refrigeration unit is not functioning</td>
<td>The refrigerant high pressure protection has tripped</td>
<td>Check refrigeration compressor</td>
<td>Several factors can cause compressor failure. A qualified refrigeration technician needs to check all the electrical and refrigerant circuit and controls.</td>
</tr>
<tr>
<td>Excessive ambient temperature</td>
<td>Excessive temperature on crankcase of compressor</td>
<td>Allow time to compressor to cool down. Reason may be a possible incorrect adjustment of hot gas bypass valve or shortage of refrigerant</td>
<td>A high ambient temperature may cause the refrigerant system to operate at higher than normal pressures. Results will be higher than normal evaporator temperature. <strong>Important:</strong> adequate air circulation around the dryer and proper ventilation in the equipment room should guarantee a low enough ambient temperature.</td>
</tr>
<tr>
<td>Dryer is switched on, but the refrigerant compressor does not turn on.</td>
<td>Excessive compressed air inlet temperature</td>
<td>Be sure that dryer is working in temperatures lower than design conditions.</td>
<td>The dryer is designed for working in calculated conditions (see description in this manual). If conditions are exceeded, the dryer will be overloaded, dew point will go up and protecting devices can switch off.</td>
</tr>
<tr>
<td></td>
<td>Clogged condenser fins or clogged water condenser.</td>
<td>Clear fins or water condenser of all obstructions.</td>
<td>The clogged fins in the condenser will restrict the air passage and reduce the refrigeration capacity, causing high temperature in the evaporator. Same will occur if water condenser is clogged with mud or dirt. Air condenser and water condenser should be periodically checked and cleaned. Protect water circuit by an adapter filter.</td>
</tr>
<tr>
<td></td>
<td>Possible high crankcase temperature</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Possible loss of phase</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Possible low voltage causing overload trip Possible failed compressor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Too much compressed air flow.</td>
<td></td>
<td>Check actual flow through the dryer.</td>
<td>This dryer is designed for a maximum air flow at design conditions. If too much air is pumped into the dryer, water removal capacity may not be sufficient, resulting in liquid carryover down stream. Check the rated output the air compressor.</td>
</tr>
<tr>
<td>Faulty electrical wiring</td>
<td></td>
<td>Inspect the circuit</td>
<td>The compressor on light should be wired into the refrigerant compressor circuit. See wiring diagrams in this manual.</td>
</tr>
<tr>
<td>One electrical protection has tripped.</td>
<td></td>
<td>Reset the protection or replace the blown fuse.</td>
<td>The dryer is protected against high amp draw by fuse and/or overload relay that can trip in case of need. Reset or replace fuse once, but do not persist if it trips again, request assistance from a qualified refrigeration contractor.</td>
</tr>
<tr>
<td>Dryer is switched on but fan is not running.</td>
<td>Fan has to run if refrigerant high pressure reaches upper set point.</td>
<td>Check that compressed air flows through the dryer. Check that fan blades are free to move. Check the fan pressure switch.</td>
<td>Fan operates automatically to keep refrigerant pressure below the maximum value. The fan can stop if pressure is under the recommended setting.</td>
</tr>
<tr>
<td>When compressor starts, it vibrates a lot and makes mechanical noise.</td>
<td>Compressor is slugging liquid refrigerant at start up.</td>
<td>Be sure the pre-heating period of at least 2 hours is respected</td>
<td>Refrigerant may move between receivers when refrigerant compressor is stopped and not heated, especially if stopped for a long time. This migration may cause liquid shock (slugging) in valves specially on large dryers containing more refrigerant.</td>
</tr>
<tr>
<td>Problem</td>
<td>Possible Cause</td>
<td>Repair</td>
<td>Comments</td>
</tr>
<tr>
<td>---------------------------------</td>
<td>-----------------------------------------------------</td>
<td>---------------------------------------------</td>
<td>--------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Water in system</td>
<td>Compressed Air inlet and outlet connections are reversed.</td>
<td>Check inlet and outlet connections.</td>
<td>This dryer is designed for air flow in one direction only. Inlet and outlet directions are identified on the dryer.</td>
</tr>
<tr>
<td>Drain system is clogged or inoperative.</td>
<td>Restore a free flow of water condensate. Check water evacuation.</td>
<td>Drain system is timed solenoid valve, pneumatically assisted which has to be adjusted in accordance with values listed in this manual. The Solenoid valve includes a strainer that has to be periodically checked and cleaned. Membranes of pneumatically assisted drain have to be checked or replaced every 6 months.</td>
<td></td>
</tr>
<tr>
<td>Bypass system is open</td>
<td>Check the valves</td>
<td>Important: Bypass piping should be installed around the dryer so the dryer can be isolated for service without shutting down the air supply. During dryer operation, valves must be set so all air passes through the system. Check tightness of the bypass system.</td>
<td></td>
</tr>
<tr>
<td>Free moisture remains in pipe lines.</td>
<td>Blow out the system</td>
<td>Before the dryer is first started all free moisture should be blown out of the system.</td>
<td></td>
</tr>
<tr>
<td>Excessive airflow</td>
<td>Check actual flow through the dryer.</td>
<td>This dryer is designed for a maximum air flow. If too much air is pumped into the dryer, water removal capacity may not be sufficient, resulting in liquid Carry over downstream. Check the rated flow of the air compressor.</td>
<td></td>
</tr>
<tr>
<td>Excessive free moisture</td>
<td>Check the separator and drain system and compressor after cooler ahead of the dryer.</td>
<td>In some system there may be an accumulation of free moisture in the line ahead of the dryer. If this moisture is pumped into the dryer intermittently, the water removal capacity may not be sufficient. A water separator should be installed in the line before the dryer.</td>
<td></td>
</tr>
<tr>
<td>Excessive compressed air inlet temperature.</td>
<td>Be sure that dryer is working lower than design conditions</td>
<td>The dryer is designed to work for calculated design conditions. Should the conditions be exceeded, the dryer will be overloaded, dew point will go up, and protecting devices can switch off.</td>
<td></td>
</tr>
<tr>
<td>Clogged condenser fins</td>
<td>Clear fins of all obstructions</td>
<td>The clogged fins in the condenser will restrict air passage and reduce refrigerant capacity causing water downstream. Fins should be periodically checked and cleaned.</td>
<td></td>
</tr>
<tr>
<td>Shortage of refrigerant</td>
<td>Fix the leak and add a charge of refrigerant.</td>
<td>Loss of refrigerant will cause improper functioning. A qualified refrigeration specialist should perform the necessary repairs, or factory should be contacted if the unit is in warranty.</td>
<td></td>
</tr>
<tr>
<td>Refrigeration system is not functioning</td>
<td>Check to be certain refrigerant compressor is running</td>
<td>To check if the compressor is running, check compressor-on light. It is possible for the fan to be operating but not the compressor. Compressor not running can be caused by several factors. A qualified refrigeration technician should check all refrigerant and electrical controls</td>
<td></td>
</tr>
<tr>
<td>Excessive pressure dew point</td>
<td>Readjust refrigerant evaporating pressure</td>
<td>The refrigerant pressure adjustment should be done by a qualified refrigeration engineer. This is a very sensitive device and incorrect settings may create failure.</td>
<td></td>
</tr>
<tr>
<td>High pressure drop</td>
<td>Excessive compressed air flow or too low air inlet pressure.</td>
<td>Check actual pressure and flow through the dryer.</td>
<td>This dryer is designed for a maximum air flow. If too much air is pumped into the dryer, water removal capacity may not be sufficient, resulting in liquid carry-over downstream. Check the rated flow of the air compressor.</td>
</tr>
<tr>
<td>Freeze up</td>
<td>Check that compressor room ambient.</td>
<td>Frosting of the line is an indication that controls are set too low. The following should be done by an experienced refrigeration technician.</td>
<td></td>
</tr>
<tr>
<td>The unit will not run or cycles off and on.</td>
<td>Check that compressor room ambient.</td>
<td>Controls may be adjusted in the fields by means of the hot gas bypass valve. This is to be done by a qualified refrigeration technician.</td>
<td></td>
</tr>
<tr>
<td>Clogged heat exchanger</td>
<td>Clean heat exchanger with reverse air flow.</td>
<td>Dryer are supposed to be used with compressed air free of any aggressive contaminants. Some contamination may require extra maintenance of the heat exchanger.</td>
<td></td>
</tr>
<tr>
<td>Line disconnect switch is open.</td>
<td>Close the start or disconnect switch.</td>
<td>The fuse to the power line should be checked and replaced if needed. Never replace a burnt fuse with an oversized fuse.</td>
<td></td>
</tr>
<tr>
<td>Fuse or breaker is open</td>
<td>Replace fuse or reset breaker.</td>
<td>The fuse to the power line should be checked and replaced if needed. Never replace a burnt fuse with an oversized fuse.</td>
<td></td>
</tr>
<tr>
<td>Faulty refrigerant compressor or controls.</td>
<td>Determine the cause and make correction.</td>
<td>Failure of compressor to run may be caused by several factors. A qualified refrigeration specialist should check all electrical and refrigeration controls, or factory should be contacted if unit is in warranty.</td>
<td></td>
</tr>
<tr>
<td>Excessive compressed air inlet temperature.</td>
<td>Design conditions and correction factors are described in this manual. Be sure that dryer is working in ambient temperatures below design conditions.</td>
<td>The dryer is designed for working into calculated design conditions. Should the conditions be exceeded, the dryer will be overloaded, dew point will go up, and protecting devices may trip.</td>
<td></td>
</tr>
<tr>
<td>Problem</td>
<td>Possible Cause</td>
<td>Repair</td>
<td>Comments</td>
</tr>
<tr>
<td>---------</td>
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</tr>
<tr>
<td>The unit will not run or cycles off and on.</td>
<td>Excessive ambient temperature</td>
<td>Designed conditions and correction factors are described in dryer. Be sure that dryer is working lower than design conditions.</td>
<td>A high ambient temperature may cause the refrigerant system to operate at higher than normal pressures. Results will be a higher than normal evaporator temperature. Important: there should be adequate air circulation around the dryer, and proper ventilation in the equipment room should guarantee a low enough ambient temperature.</td>
</tr>
<tr>
<td>Clogged condenser fins</td>
<td></td>
<td>Clear fins of all obstructions.</td>
<td>The clogged fins in the condenser will restrict the air passage and reduce the refrigeration capacity, causing high temperature in the evaporator. Fins should be periodically checked and cleaned.</td>
</tr>
<tr>
<td>Shortage of refrigerant</td>
<td></td>
<td>Fix the leak and add a charge of refrigerant.</td>
<td>Loss of refrigerant will cause improper functioning. Dryers are equipped with a temperature switch which maintains the amount of refrigerant to maintain proper cooling of the compressor. A shortage of refrigerant may cause suction line to become very hot, causing the temperature switch to trip. A qualified refrigeration specialist should perform the necessary repairs.</td>
</tr>
<tr>
<td>Error sign occurs on digital temperature control device</td>
<td>The dew point is too low or too high.</td>
<td>Check refrigerant gas and make sure that the working conditions are within the correct range.</td>
<td>If there is not enough refrigerant gas or if the working temperature and inlet temperatures are very high, the dew point will increase.</td>
</tr>
</tbody>
</table>

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**Refrigerated Dryer WARRANTY POLICY**

When used under the conditions recommended the heat exchanger will be warranted for five (10) years. This warranty is limited to the replacement of the heat exchangers.

Some restrictions as outlined below concerning misuse, abuse or accident. The standard equipment external float drain and automatic drain carry a 2 year-day warranty along with all other components.

This warranty will apply to equipment installed, operated and maintained in accordance with the procedures and recommendations as outlined in the owner’s manual published by Emax. During the life of this warranty, Emax will repair or replace (at Emax option) any defective part or assembly free of charge if such defect occurred in normal service and was not due to apparent misuse, abuse or accident. Customer is responsible for shipping charges.

This Warranty is not transferable.

Any warranty service performed in the field must be authorized by Emax. Unauthorized service voids the warranty and any resulting charges will not be paid by Emax.

Emax makes no other warranties or guarantees, expressed or implied. Emax assumes no liability for indirect or consequential damages.