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NOTES:

1. WEIGHT (APPROXIMATE): R4I (80G RECEIVER) - 400kg
R4I (80G TAS) - 465kg
R5.5I (80G RECEIVER) - 400kg
R5.5I (80G TAS) - 465kg
R5.5N (80G RECEIVER) - 405kg
R5.5N (80G TAS) - 470kg
R7.5I (80G RECEIVER) - 400kg
R7.5I (80G TAS) - 465kg
R7.5N (80G RECEIVER) - 405kg
R7.5N (80G TAS) - 470kg
R11I (80G RECEIVER) - 415kg
R11I (80G TAS) - 485kg
R11N (80G RECEIVER) - 425kg
R11N (80G TAS) - 495kg

2. COOLING AIR FLOW: 1950m3/h

3. PIPE CONDENSATE DRAIN LINES SEPARATELY TO AN OPEN DRAIN DUE TO DIFFERENCES IN DRAIN PRESSURES. READ OPERATIONS MANUAL AND CHECK LOCAL REGULATIONS.

4. LUBRICANT FILL QUANTITY: 5 LITERS.

5. RECOMMENDED CLEARANCE ON THREE SIDES 915MM (36 INCHES), ON SIDE WITH ELECTRICAL BOX OPENING 1067MM (42 INCHES) OR MINIMUM AS REQUIRED BY LATEST NATIONAL ELECTRICAL CODE OR APPLICABLE LOCAL CODES.
FOR VSD PACKAGES ONLY: ENSURE THAT A MINIMUM CLEARANCE OF 102 MM (4 INCHES) IS MAINTAINED IN FRONT OF THE PDM FILTER TO ALLOW ADEQUATE SPACE FOR MAINTENANCE.

6. EXTERNAL PIPING SHOULD NOT EXERT ANY UNRESOLVED MOMENTS OR FORCES ON UNIT. USE PIPE OF EQUAL OR GREATER SIZE AT DISCHARGE LOCATION OF UNIT.

7. THERE SHOULD BE NO PLASTIC OR PVC PIPING ATTACHED TO THIS UNIT OR USED FOR ANY LINES DOWNSTREAM.


8. REMOVE THE ISOLATION MOUNT RESTRAINTS BEFORE THE INITIAL START. THE RESTRAINTS CAN BE DISCARDED.

9. FIELD INSTALLED DUCTING TO AND FROM COMPRESSOR CANNOT ADD MORE THAN 6MM (.25 INCH) OF WATER TOTAL AIR RESISTANCE.

10.UNIT HAS AN INTERNAL DISCHARGE CHECK VALVE, EXTERNAL CHECK VALVE NOT REQUIRED. ISOLATION VALVE REQUIRED WITHIN 915 MM (36 INCHES) OF THE COMPRESSOR DISCHARGE.

11.COMPRESSOR SHOULD BE BOLTED TO THE FLOOR WITH FOUR M12 (1/2 INCH) BOLTS USING HOLES SHOWN ON SHEET 3. SEAL RECEIVER TO FLOOR WITH CORK OR RUBBER.

12.DO NOT PIPE INTO A COMMON HEADER WITH A RECIPROCATING COMPRESSOR. UNLESS RECIP COMPRESSOR UTILIZES A DISCHARGE PULSATION DAMPENER.

13.  DENOTES CENTER OF GRAVITY.

14.SIZING OF ELECTRICAL COMPONENTS NOT SUPPLIED BY INGERSOLL-RAND IS THE RESPONSIBILITY OF THE CUSTOMER AND SHOULD BE DONE IN ACCORDANCE WITH THE INFORMATION ON THE COMPRESSOR DATA PLATE, NATIONAL AND LOCAL ELECTRIC CODES.


15.A BLANK GLAND PLATE IS PROVIDED FOR ELECTRICAL POWER INLET AS INDICATED.

16.WHEN INSTALLED INDOORS IN A CONFINED SPACE, THE COOLING AIR INLET OR EXHAUST MUST BE DUCTED AWAY FROM UNIT TO PREVENT RECIRCULATION OF HOT EXHAUST AIR.

CONNECTION LEGEND
- ALL 60 Hz CONNECTIONS ARE NPT (UNLESS SPECIFIED OTHERWISE)
- ALL 50 Hz CONNECTIONS ARE BSPT (UNLESS SPECIFIED OTHERWISE)

A. DISCHARGE AIR: 3/4" INCH (FEMALE)
B. ELECTRICAL INLET: BLANK PLATE SUPPLIED
C. PACKAGE AIR INLET (COMPRESSOR)
D. PACKAGE AIR EXHAUST (COMPRESSOR)
E. PACKAGE AIR INLET (DRYER)
F. PACKAGE AIR EXHAUST (DRYER)
G. CONDENSATE DRAIN 10 MM PUSH-IN (FEMALE)
* OPTIONAL CONDENSATE DRAIN ON NO DRYER VERSION: 1/4NPT

REVISIONS						
ZONE	REV	ECN	DESCRIPTION	DATE	DRAWN	APPD
	A	790486	ORIGINAL RELEASE	2014MAY05	G.SRIKANTH	Z.WHITLEY
	B	960610	ADDED SHEET 9, DIM 631.0 [24.84] WAS 634.7 [24.99], DIM 266.7 [10.50] WAS 267.0 [10.51], DIM 35.7 [1.40] WAS 19.5 [.77], DIM 266.7 [10.50] WAS 295.0 [11.61], DIM 665.9 [26.22] WAS 663.2 [26.11], DIM 1161.2 [45.72] WAS 1178.1 [46.38], DIM 1215.2 [47.84] WAS 1246.2 [49.06], DIM 438.2 [17.25] WAS 456.0 [17.95], DIM 285.8 [11.25] WAS 183.0 [7.20], DIM 13.9 [.55] WAS 22.6 [.89], DIM 158.8 [6.25] WAS 145.0 [5.71].	2014DEC15	M.PREETHAM	Z.WHITLEY
3-B3 3-B3 3-C3 3-C2 4-B6 4-B6 4-B6 4-C6 4-C6 4-C5	C	974303	ADDED SHEET 10, DIM 401.0 [15.79] WAS 403.0[15.87] DIM 289.0 [11.38] WAS 291.0[11.46] DIM 34.8[1.37] WAS 35.7[1.40] DIM 14.0[.55] WAS 13.9[.55] DIM 158.7[6.25] WAS 158.8[6.25] DIM 401.0 [15.79] WAS 403.0[15.87] DIM 289.0 [11.38] WAS 291.0[11.46] IN NOTE 5 ADDED RECOMMENDED CLEARANCE FOR VSD PACKAGES.	2015JUL17	A.DHANA	Z.WHITLEY
	D	1285281	REC. TANK 24246035 WAS 24491540 (< 200 PSI) REC. TANK 47618489001 WAS 47529410001 (> 200 PSI) UPDATED DRAWING AS PER NEW RECEIVER TANKS	2018JAN31	M.PRASHANT	C.FRAZIER

GENERAL ARRANGEMENT TOLERANCES	WARNING: THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENT RESTRICTIONS OR REGULATIONS.	DO NOT SCALE DRAWING	THIRD ANGLE PROJECTION		 GENERAL ARRANGEMENT, R4-11KW 80G RECEIVER MOUNTED			
ALL DIMENSIONS ARE IN MILLIMETERS [INCHES (IF SHOWN)]	PROPRIETARY NOTICE	DRAWING CONFORMS TO ASME Y14.5M - 1994	DRAWN G.SRIKANTH	DATE 2014MAY05				
UNSPECIFIED TOLERANCES:	THIS DRAWING CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION. IS THE PROPERTY OF INGERSOLL-RAND CO., AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER BY RECEPTION AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY INGERSOLL-RAND CO. IT WILL (1) NOT USE THE DRAWING OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DRAWINGS; (3) NOT DISCLOSE TO OTHERS EITHER THE DRAWING OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DRAWING, OR UPON DEMAND, RETURN THE DRAWING, ALL COPIES THEREOF, AND ALL MATERIAL COPIED THEREFROM.	CAD GENERATED DRAWING. NO MANUAL REVISIONS ALLOWED	CHECKED Z.WHITLEY	DATE 2014MAY05				
		UNLESS OTHERWISE SPECIFIED: - REMOVE ALL BURRS AND SHARP CORNERS - WELD SYMBOLS TO BE IN ACCORDANCE WITH ANSI/AWS A2.4	APPROVED Z.WHITLEY	DATE 2014MAY05				
Ingersoll-Rand Industrial Technologies		COPYRIGHT @ 2018 Ingersoll Rand ALL RIGHTS RESERVED	DRAWING TYPE General Arrangement Drawing		SIZE A1	ESTIMATED WEIGHT (% UNLESS OTHERWISE SPECIFIED) SEE NOTE 1	DWG NO. 47518742001	REVISION D
			NOMENCLATURE		SCALE 0.15	MODEL R4 - 11KW	SHEET 1 OF 10	

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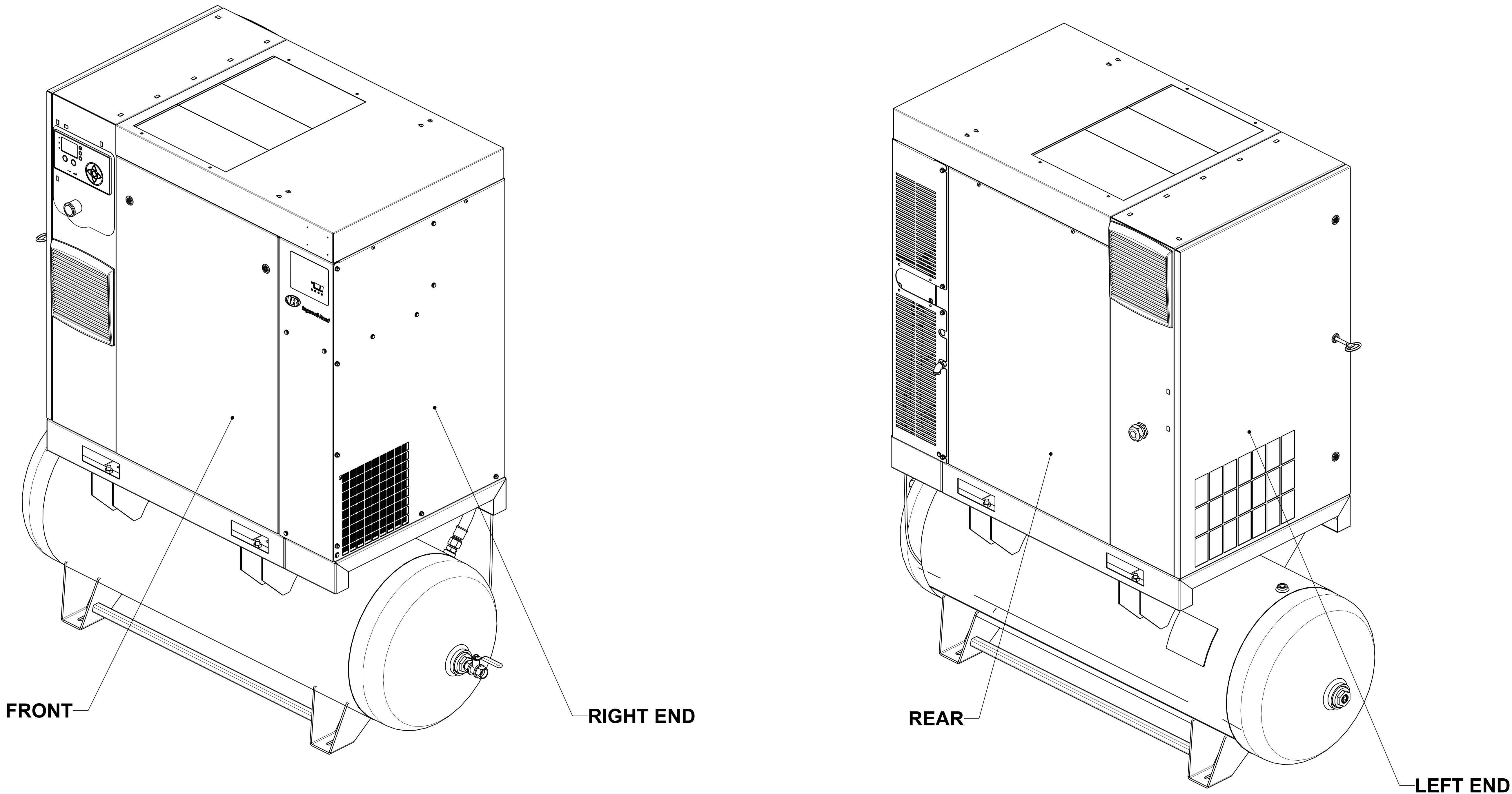
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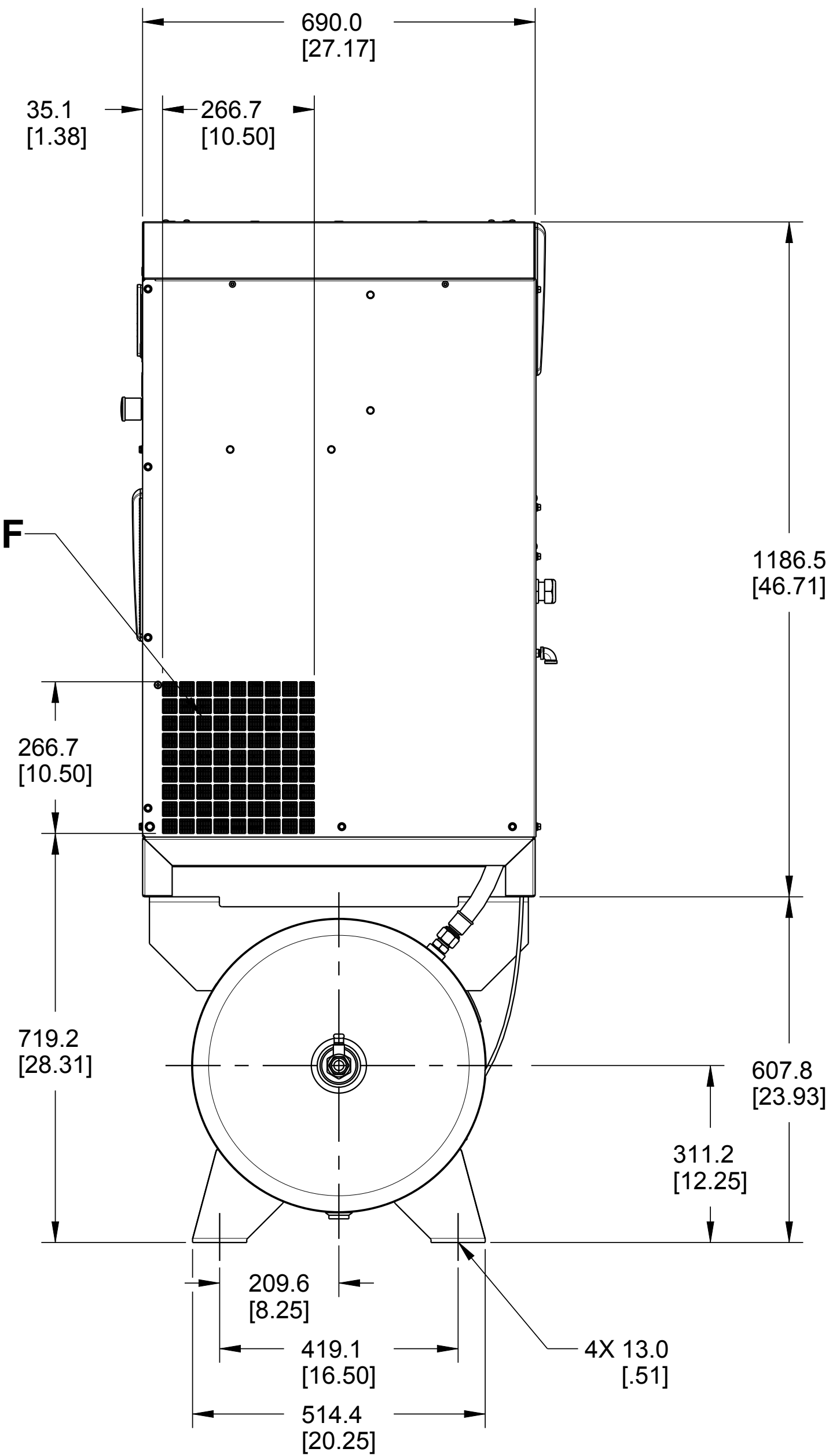
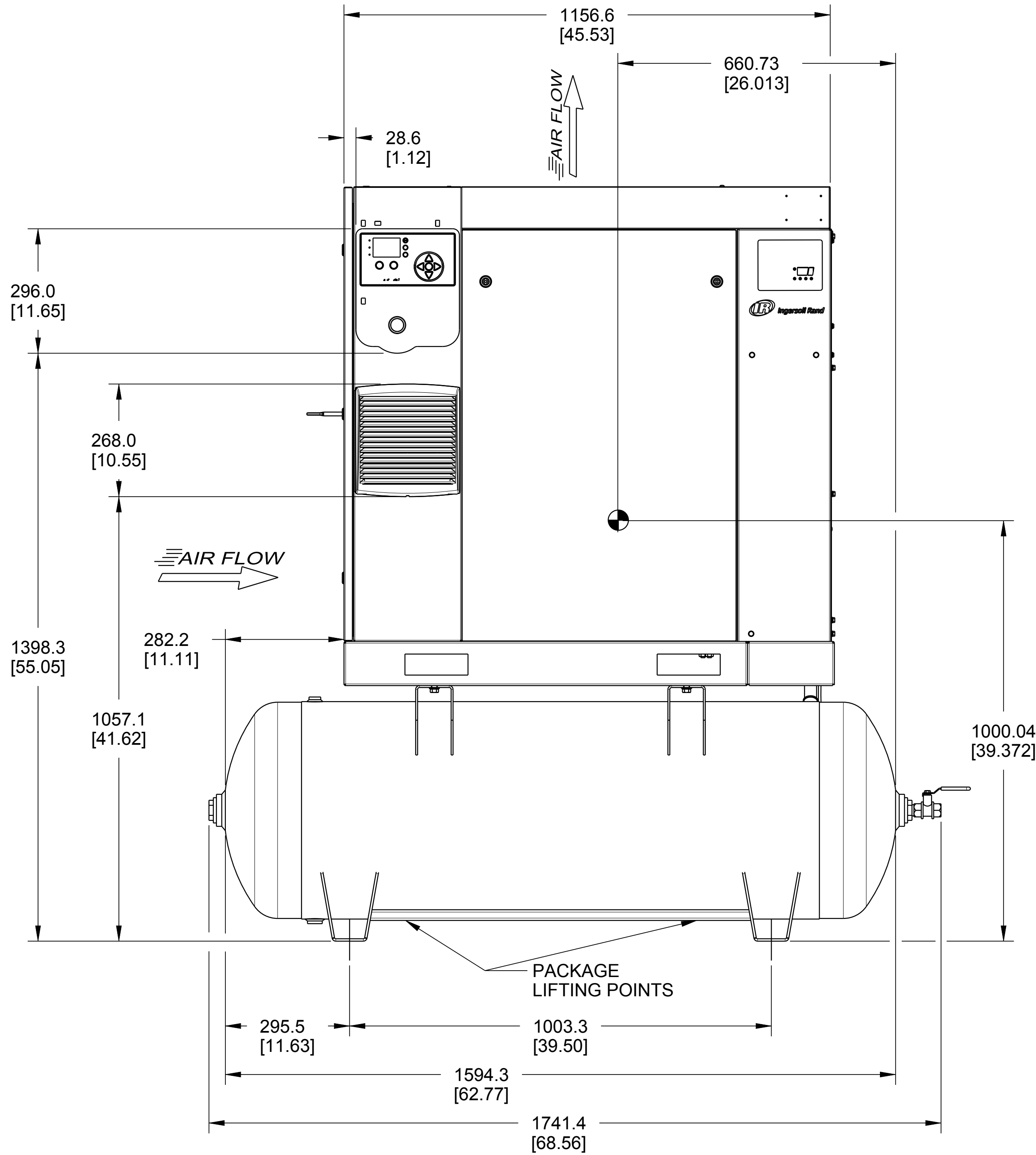
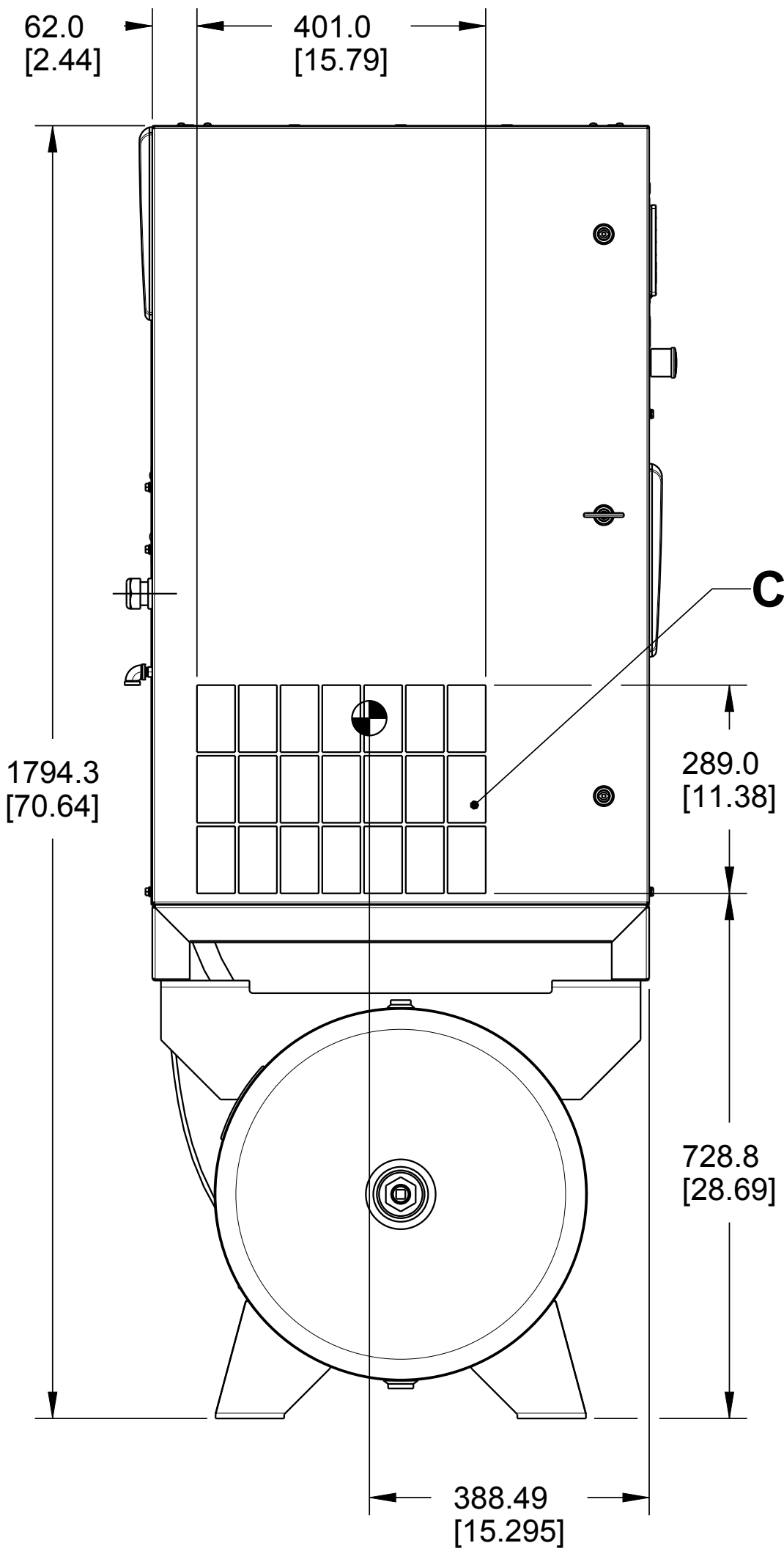
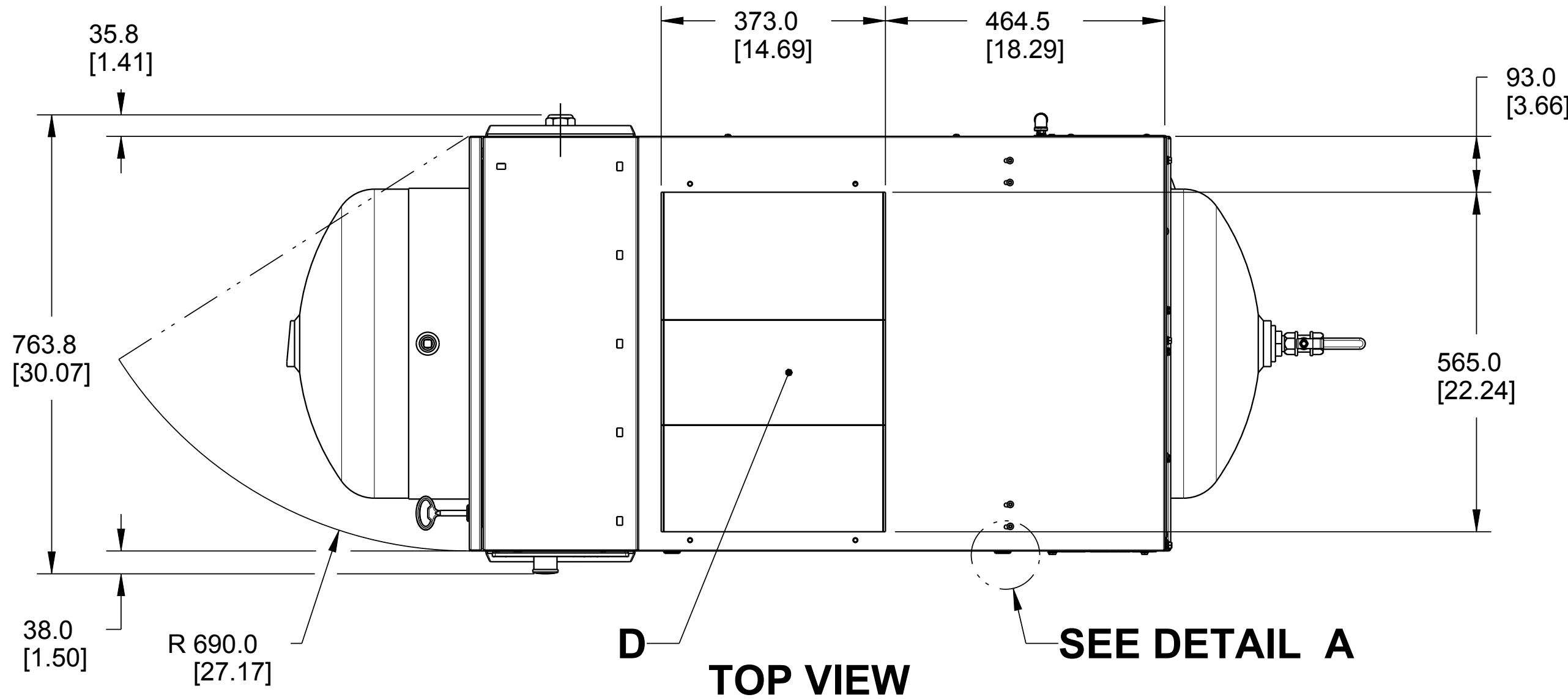
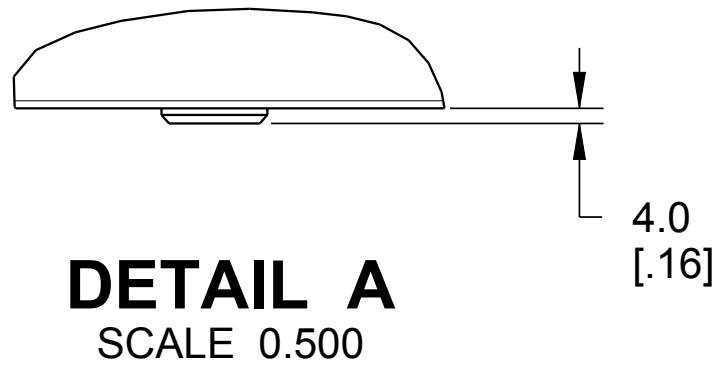
GENERAL ARRANGEMENT
WITH RECEIVER - DRYER



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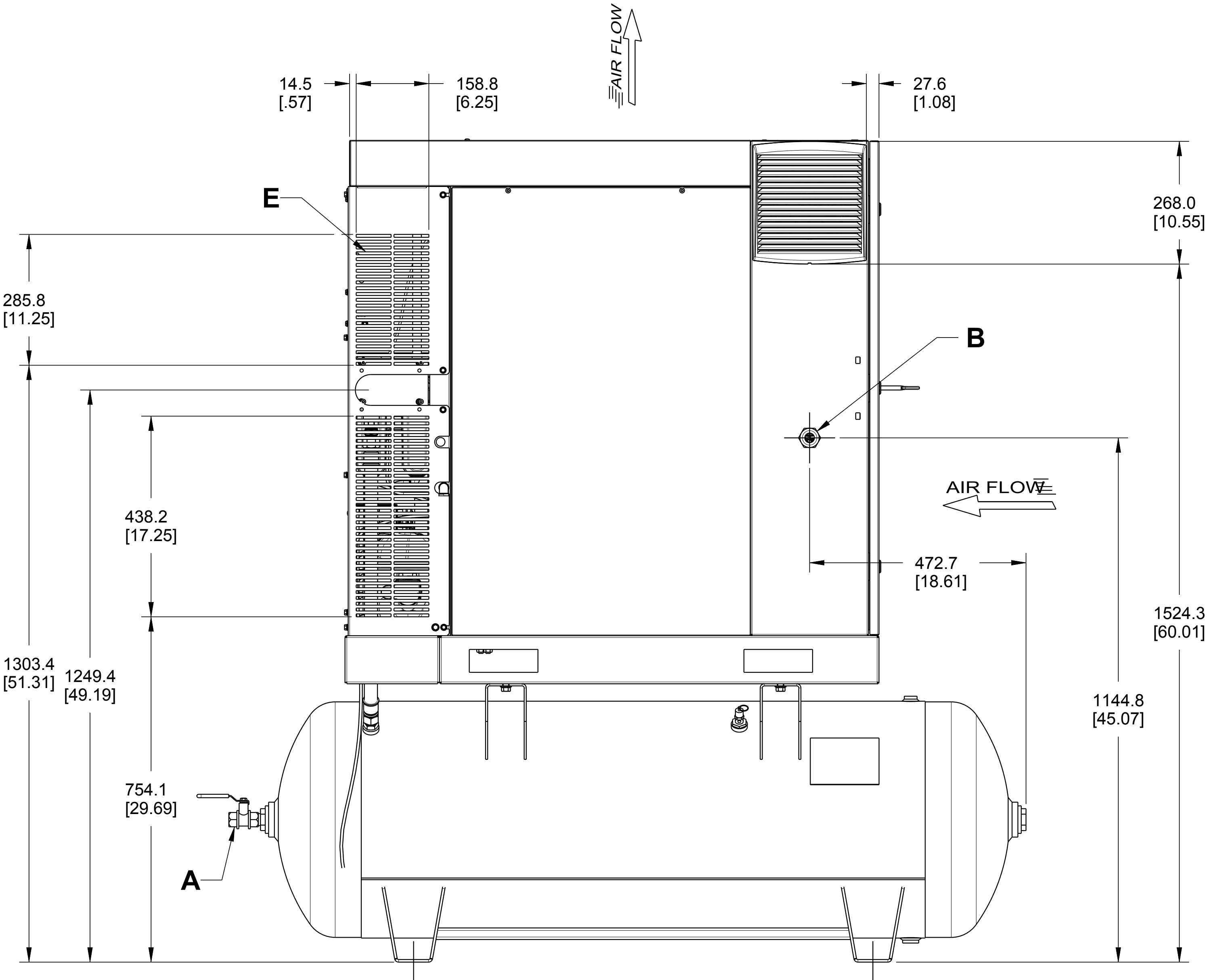
PROPRIETARY NOTICE		NAME	
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		SIZE	REVISION
		A1	D
		DWG NO.	47518742001
SCALE 0.160		NOMENCLATURE	
		SHEET 2 OF 10	

GENERAL ARRANGEMENT
WITH RECEIVER - DRYER




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SCALE	0.13	NOMENCLATURE	SHEET 3 OF 10

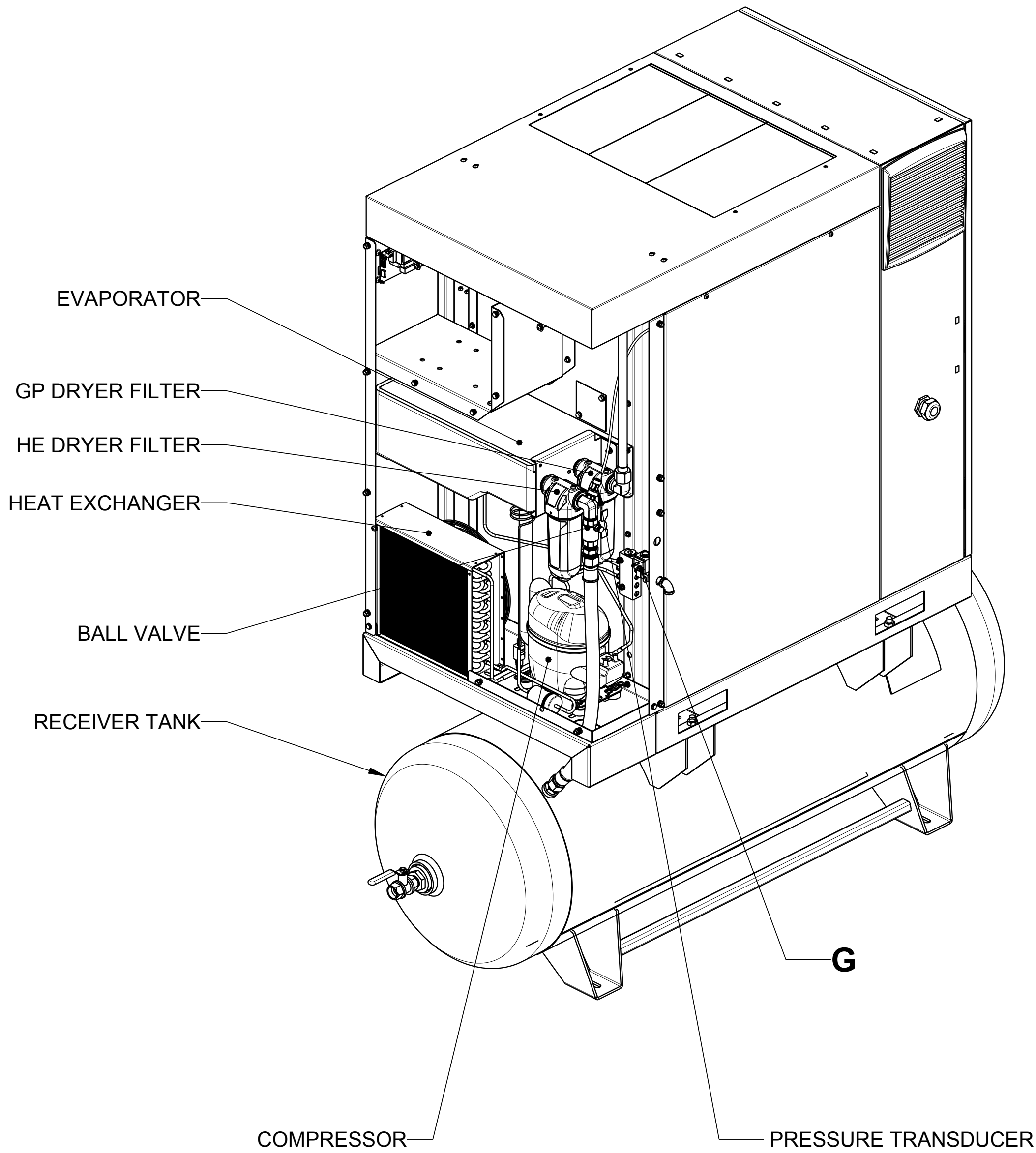
GENERAL ARRANGEMENT
WITH RECEIVER - DRYER



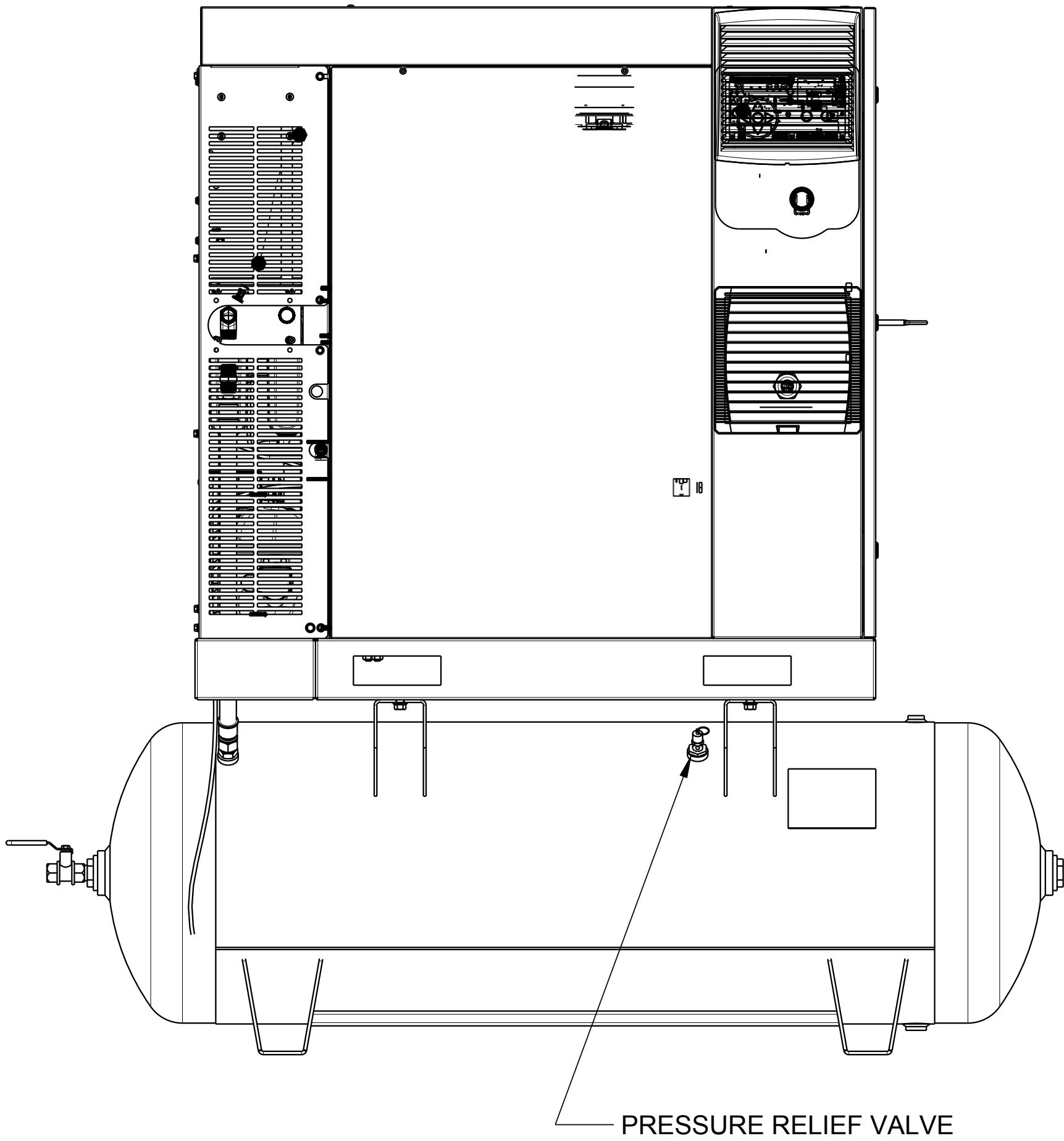
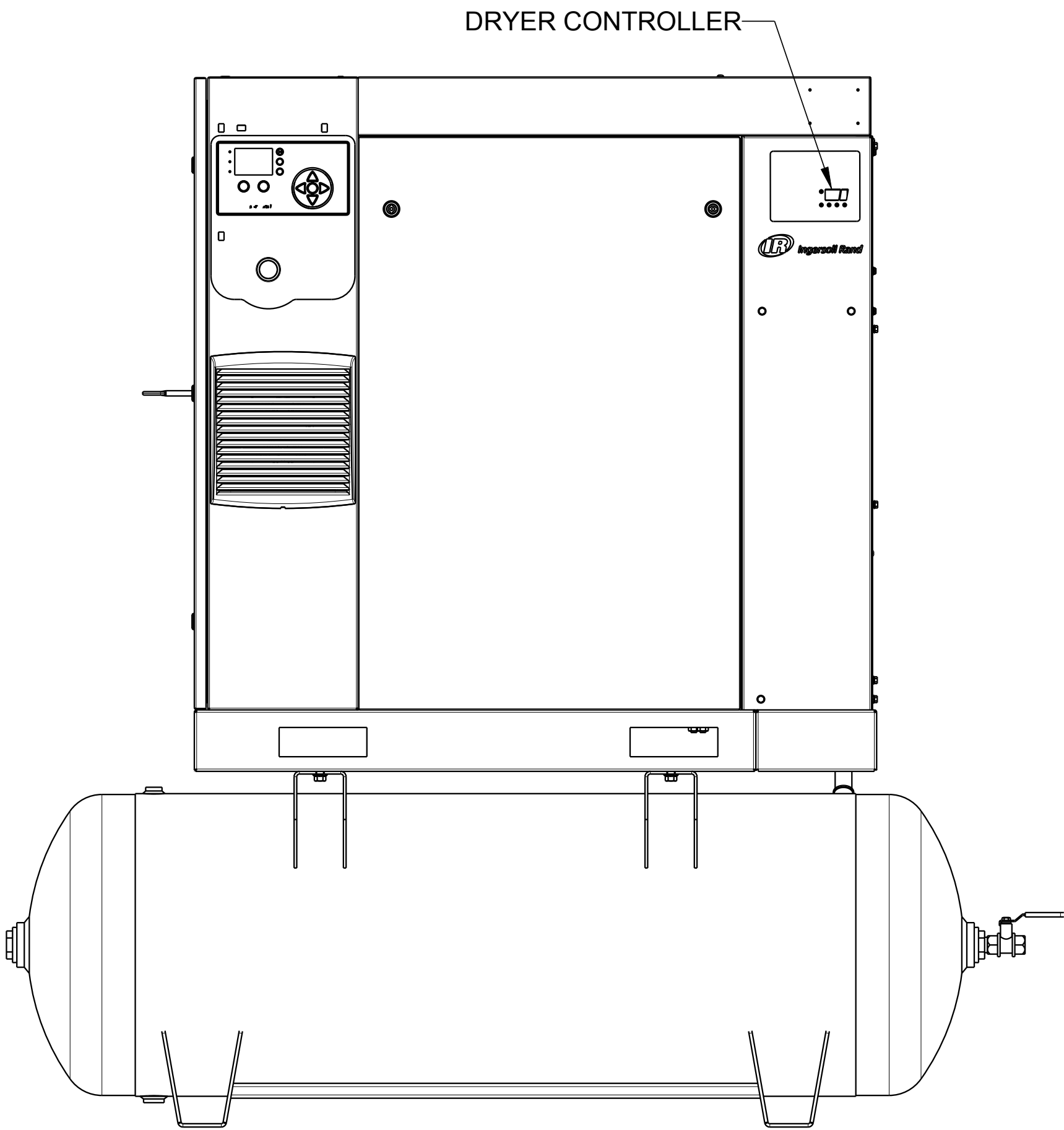
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		REVISION		
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		PART NO.		
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GENERAL ARRANGEMENT
WITH RECEIVER - DRYER

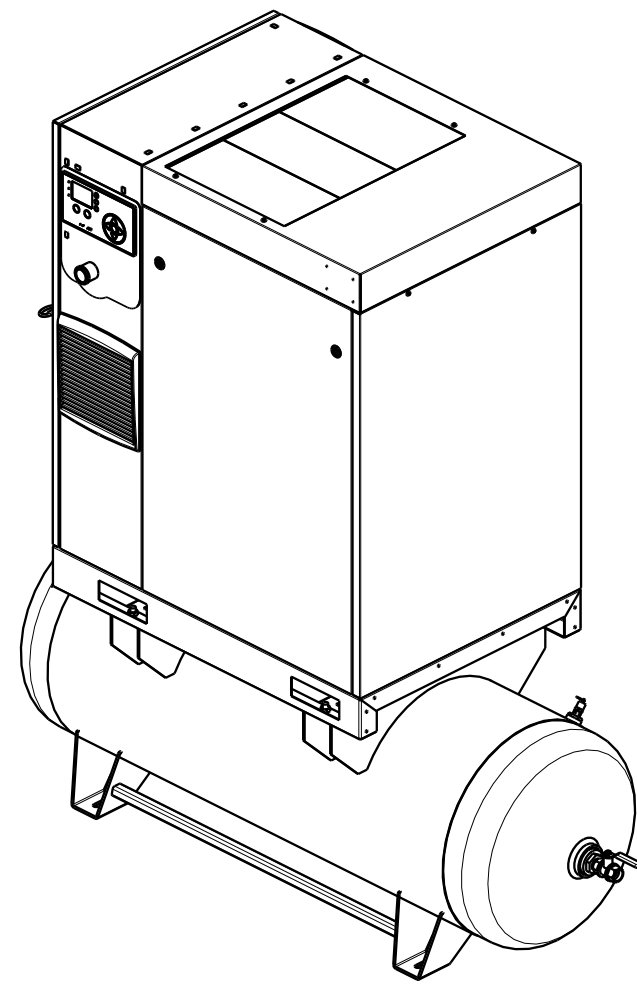


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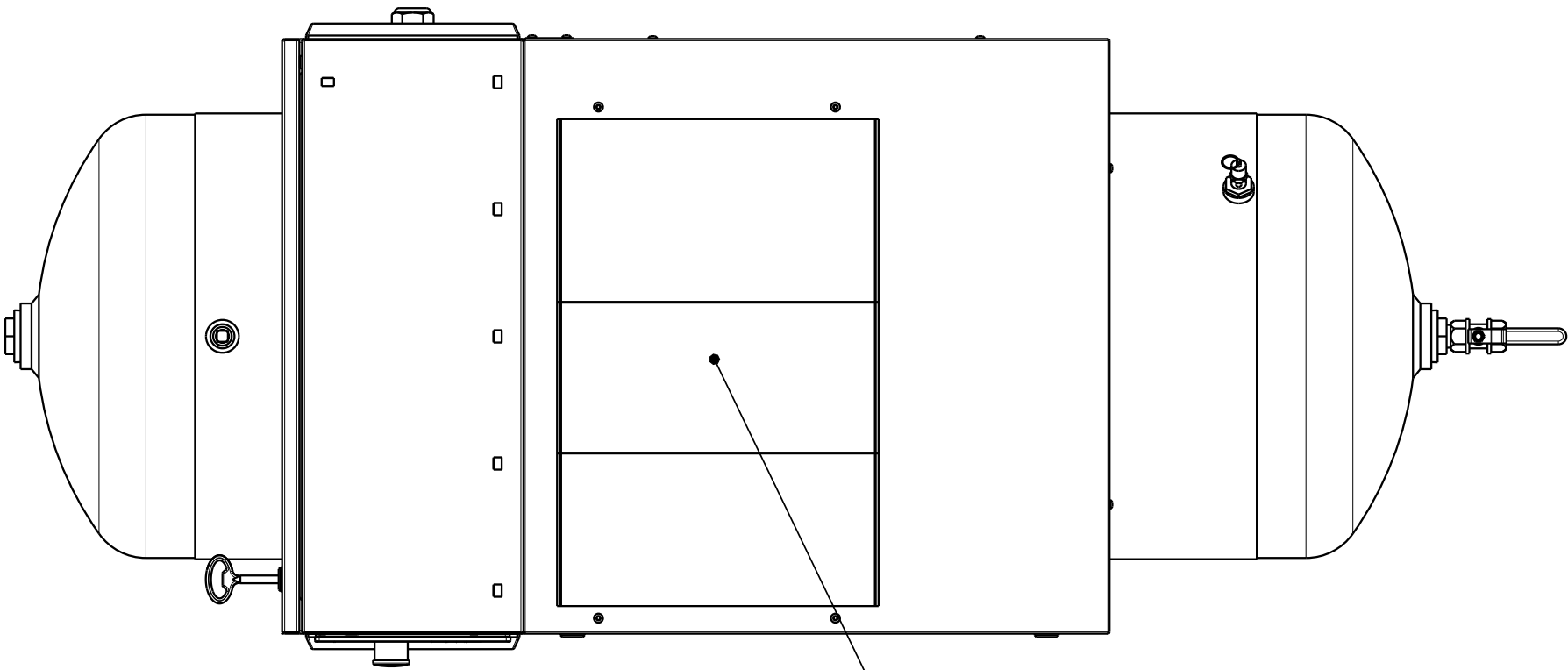


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SCALE	0.13	NOMENCLATURE	SHEET 5 OF 10

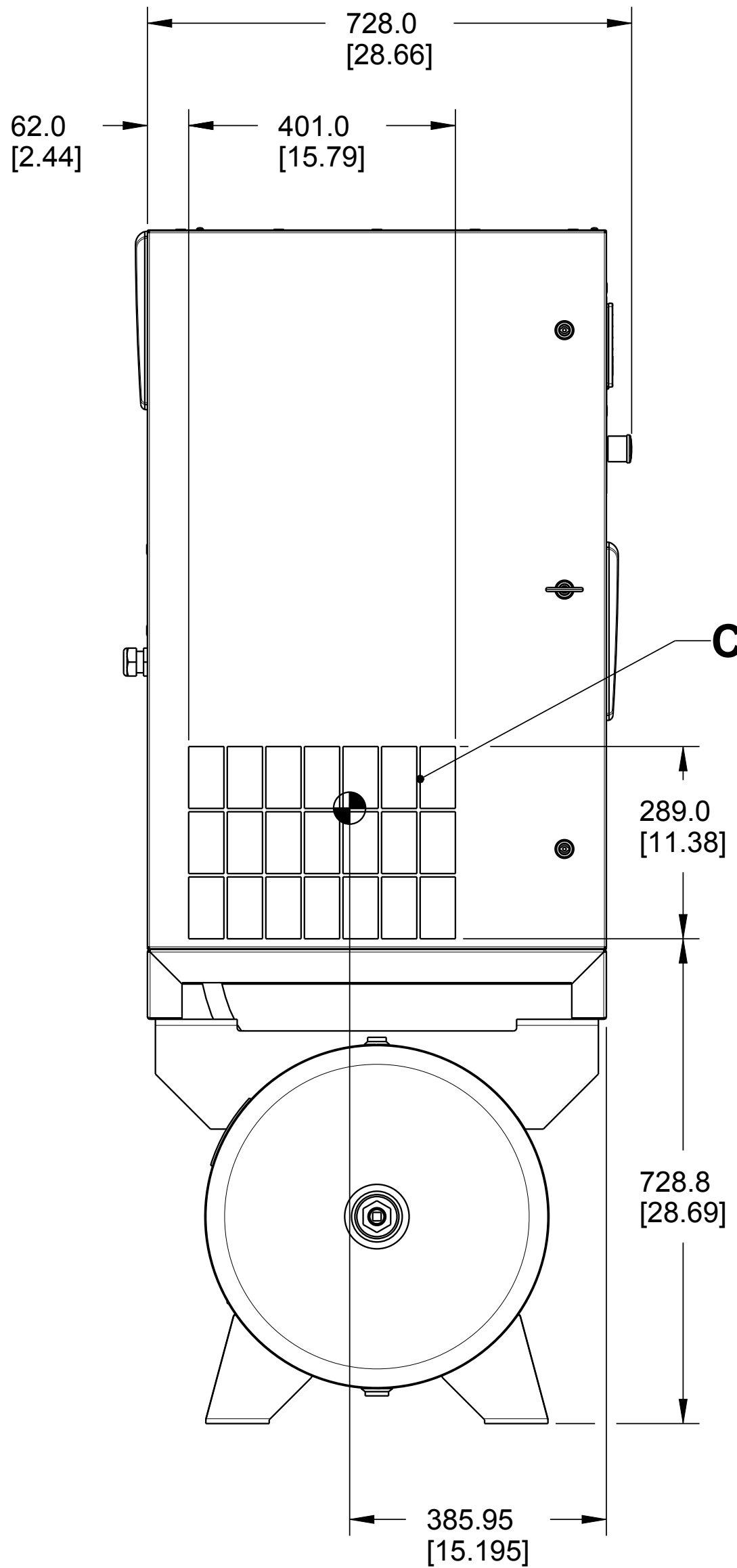
GENERAL ARRANGEMENT
WITH RECEIVER - NO DRYER



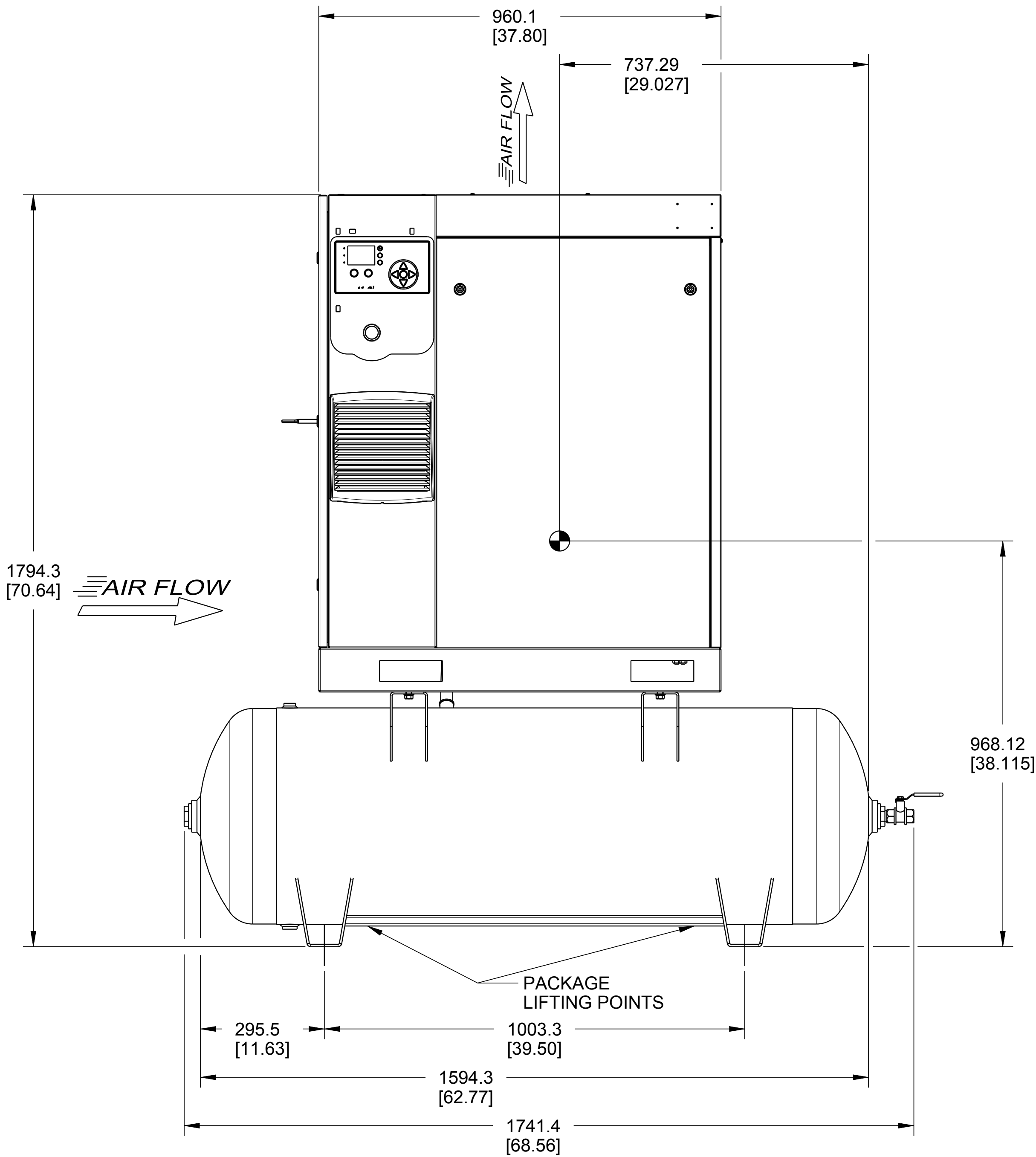
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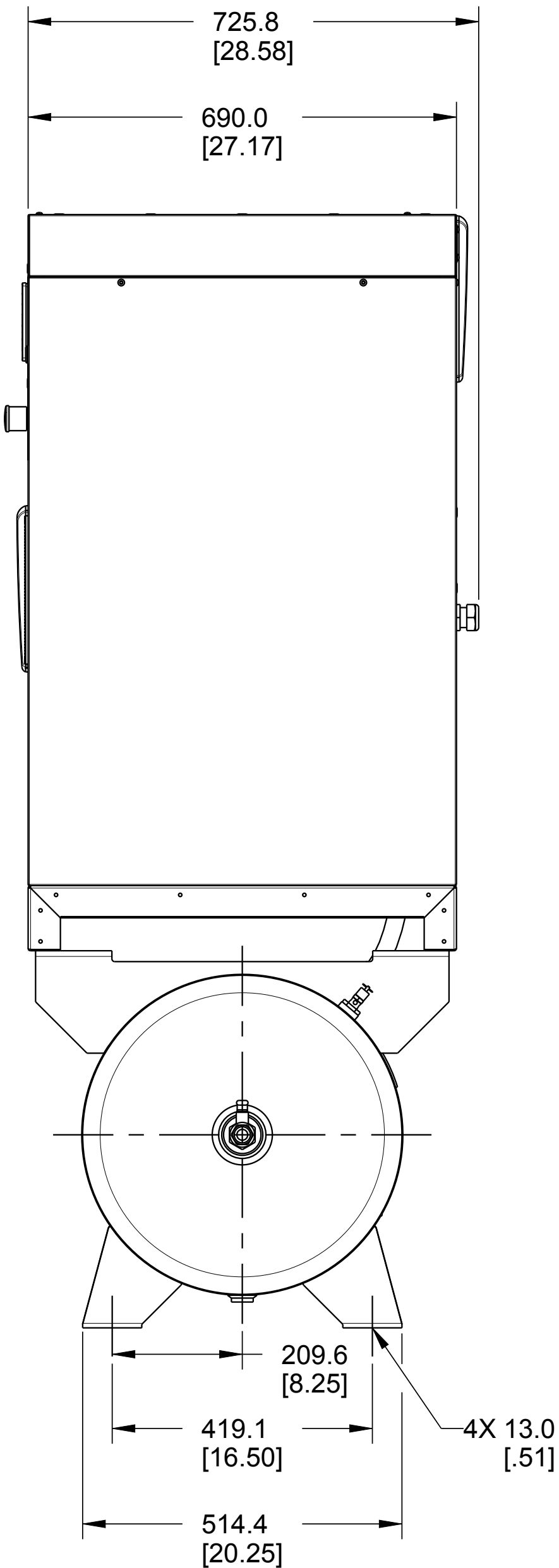
TOP VIEW




LEFT VIEW



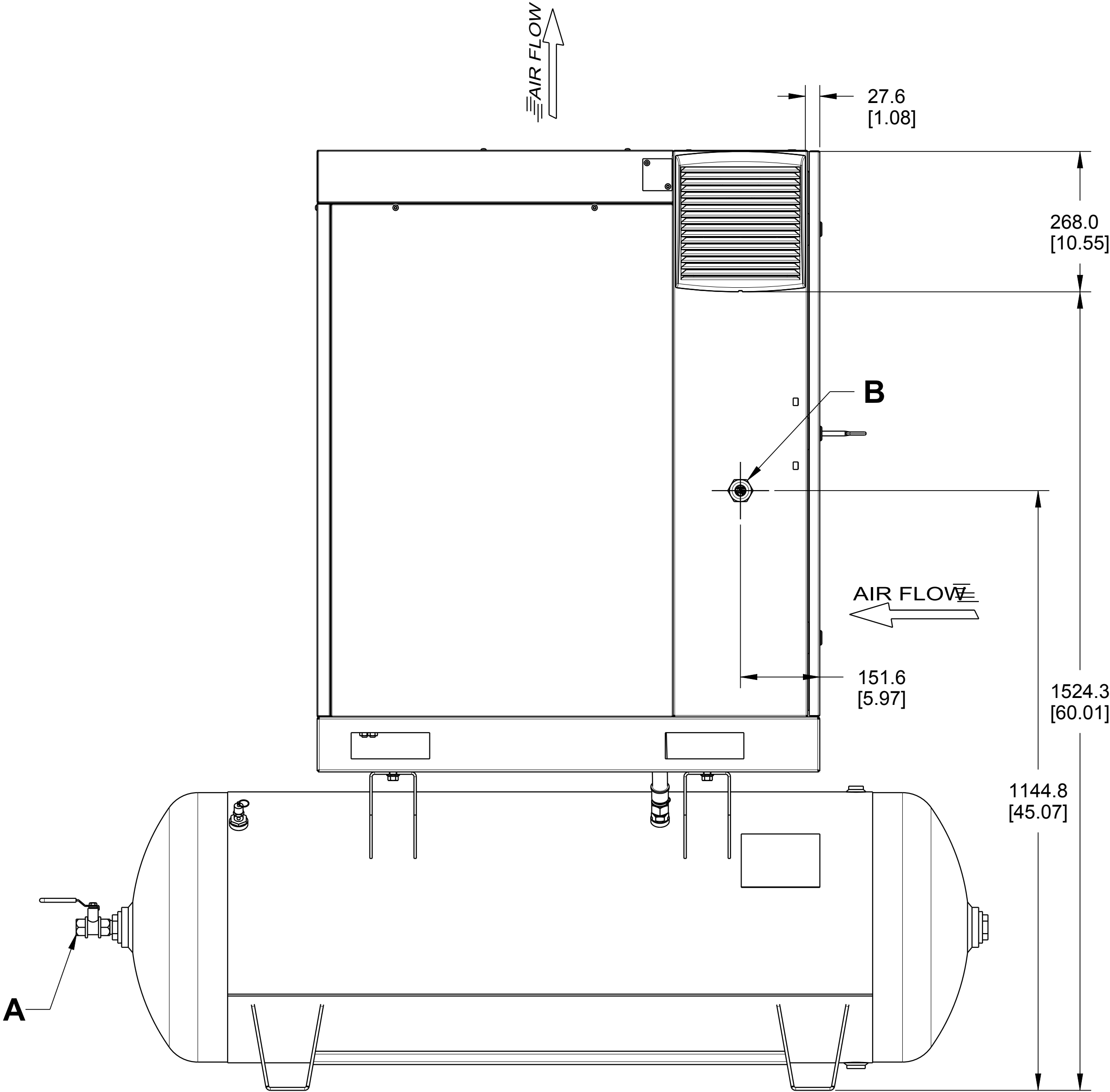
FRONT VIEW



RIGHT VIEW

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SIZE A1	DWG NO.	47518742001			REVISION D
SCALE 0,13	PART NO.				
NOMENCLATURE					SHEET 6 of 10

GENERAL ARRANGEMENT
WITH RECEIVER - NO DRYER



BACK VIEW

PROPRIETARY NOTICE		NAME	
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		SIZE	DWG NO.
		A1	47518742001
		SCALE	0.15 NOMENCLATURE
		SHEET	7 OF 10
		REVISION	D



GENERAL ARRANGEMENT
WITH RECEIVER - NO DRYER

D

C

B

A

D

C

B

A


- COMPRESSOR CONTROLLER
- EMERGENCY STOP
- PDM FILTER
- BASE
- MOTOR
- RECEIVER
- COOLER COMBINATION (AIR/OIL)
- COOLENT FILTER MODULE
- SEPARATOR MODULE
- COOLANT FILL PLUG
- MINIMUM PRESSURE CHECK VALVE
- SIGHT GLASS
- AIREND CE55NX
- COOLANT DRAIN VALVE

- AIR FILTER ASSEMBLY
- PDM FILTER
- TEMP SENSOR
- DRIVE BELT

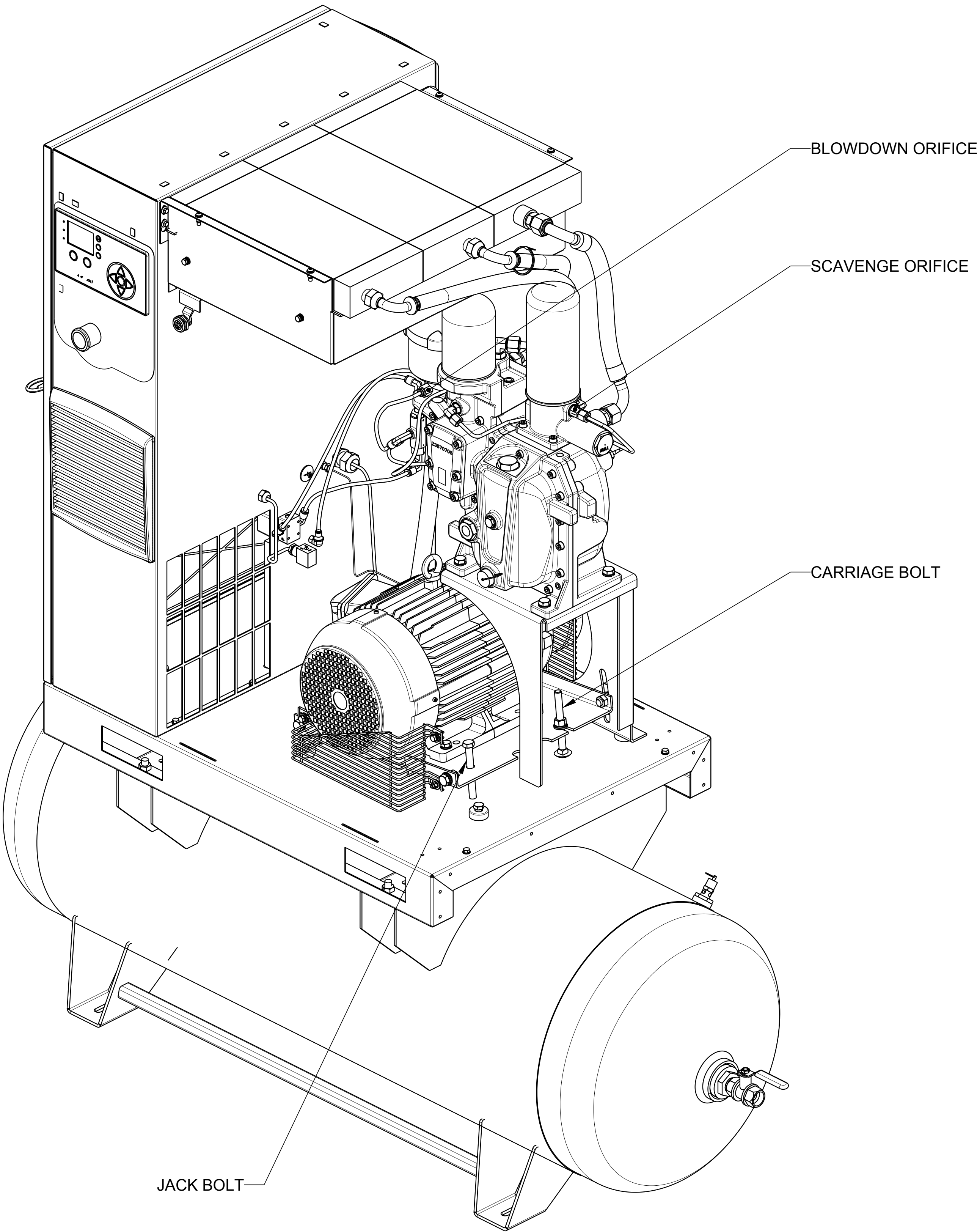
PRESSURE TRANSDUCER

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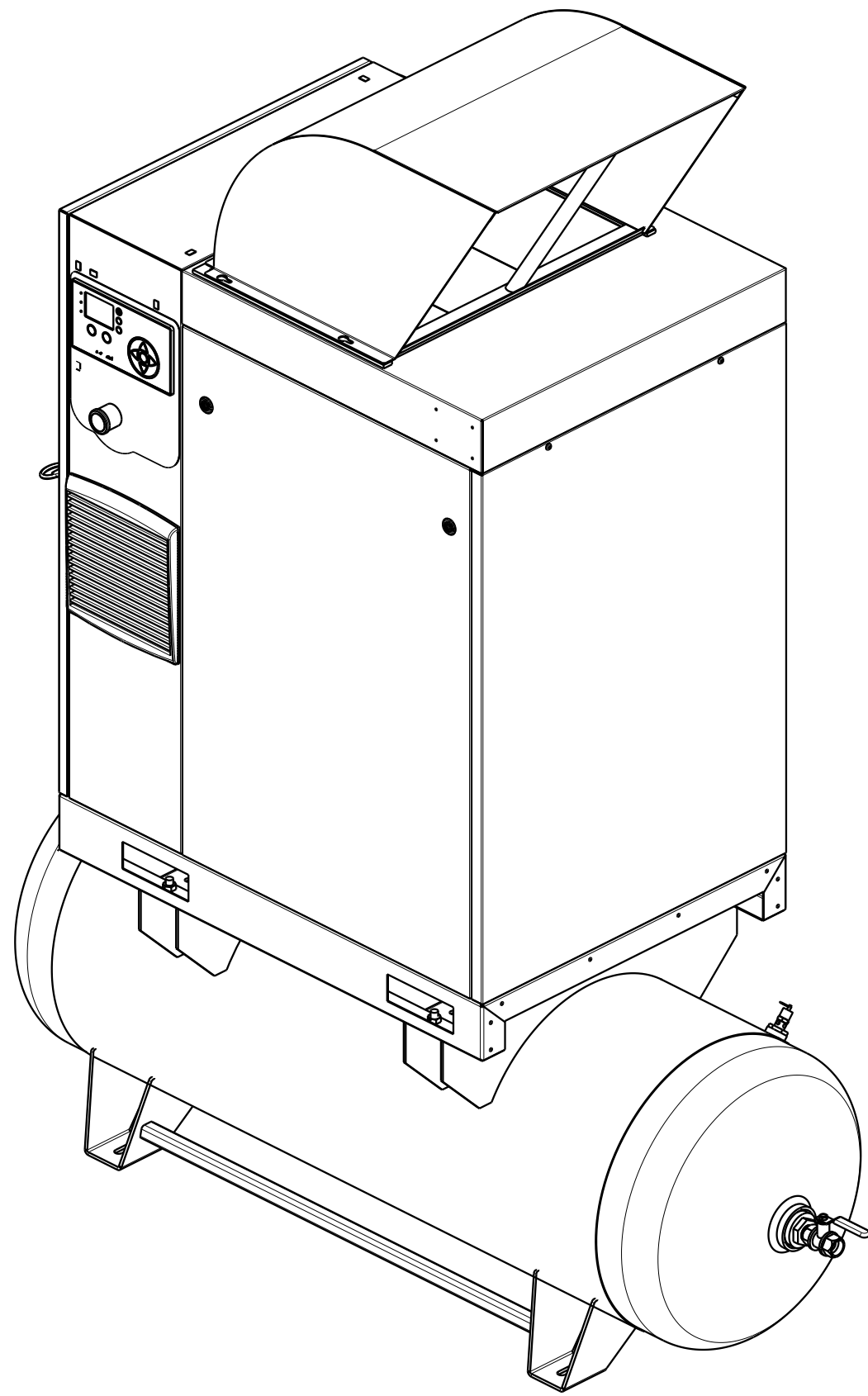
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SIZE	DWG NO.	47518742001		REVISION
A1	PART NO.			D
SCALE	0.18	NOMENCLATURE		SHEET 8 of 10

GENERAL ARRANGEMENT
WITH RECEIVER - NO DRYER

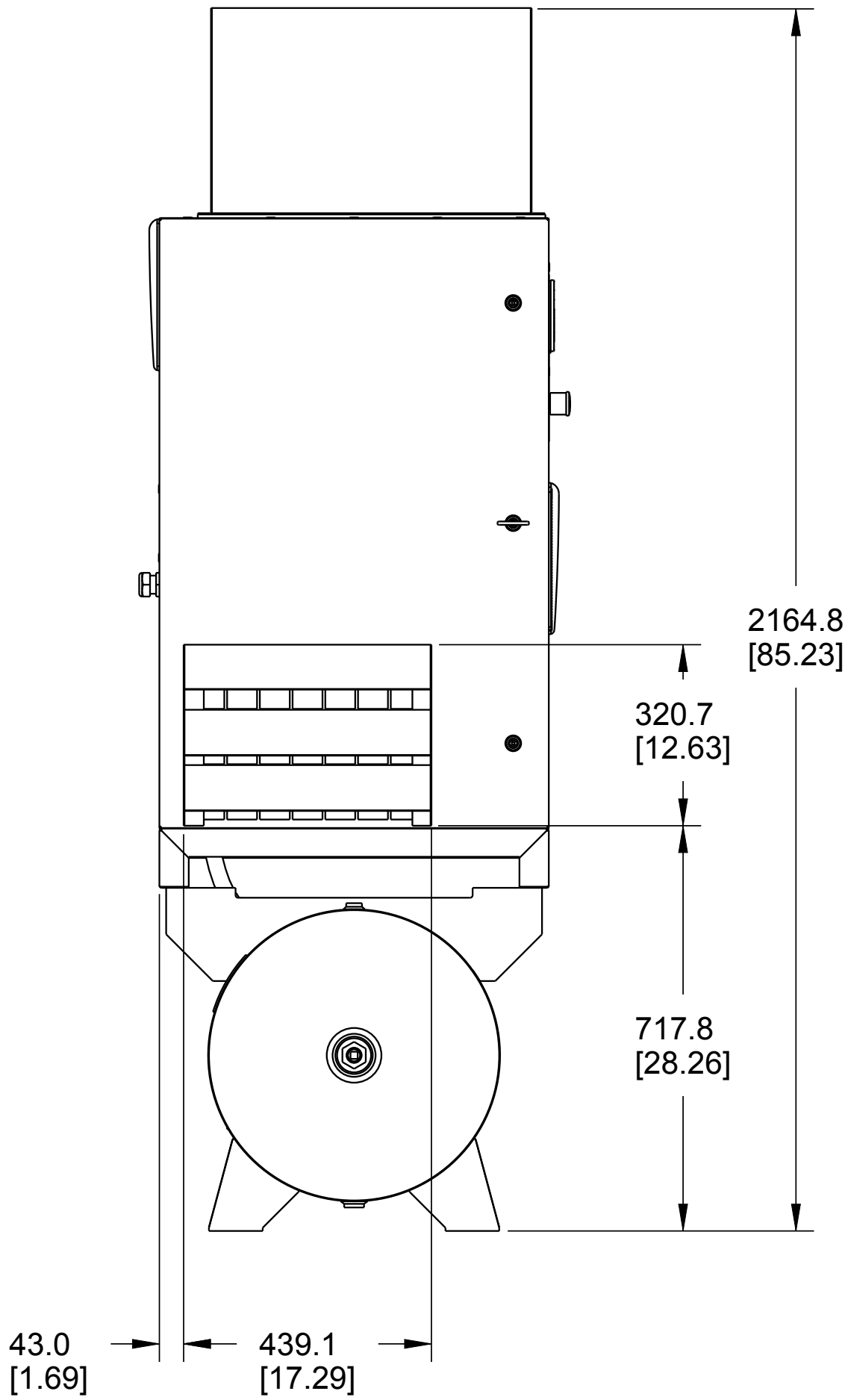


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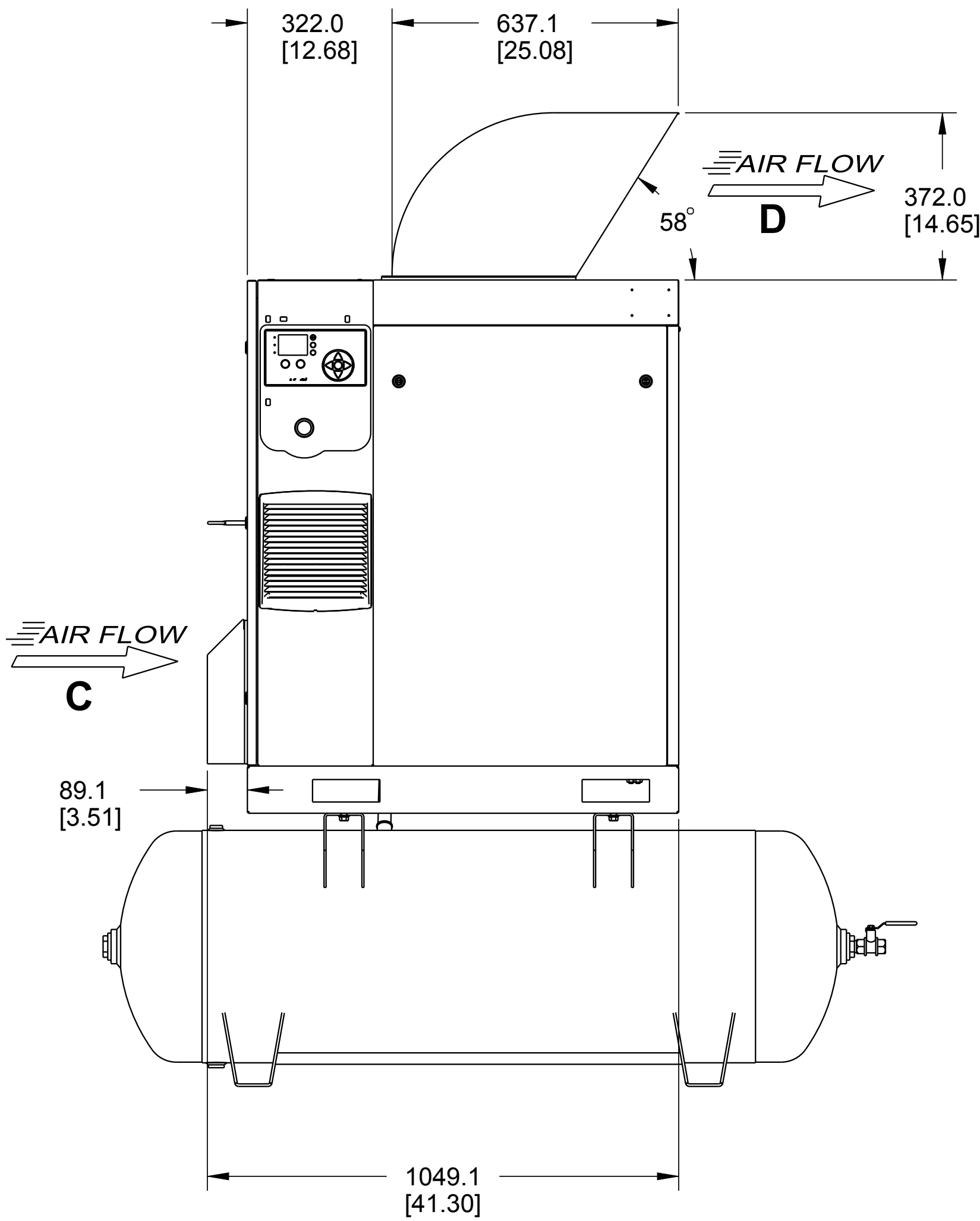
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SCALE	0.20	NOMENCLATURE	SHEET 9 OF 10



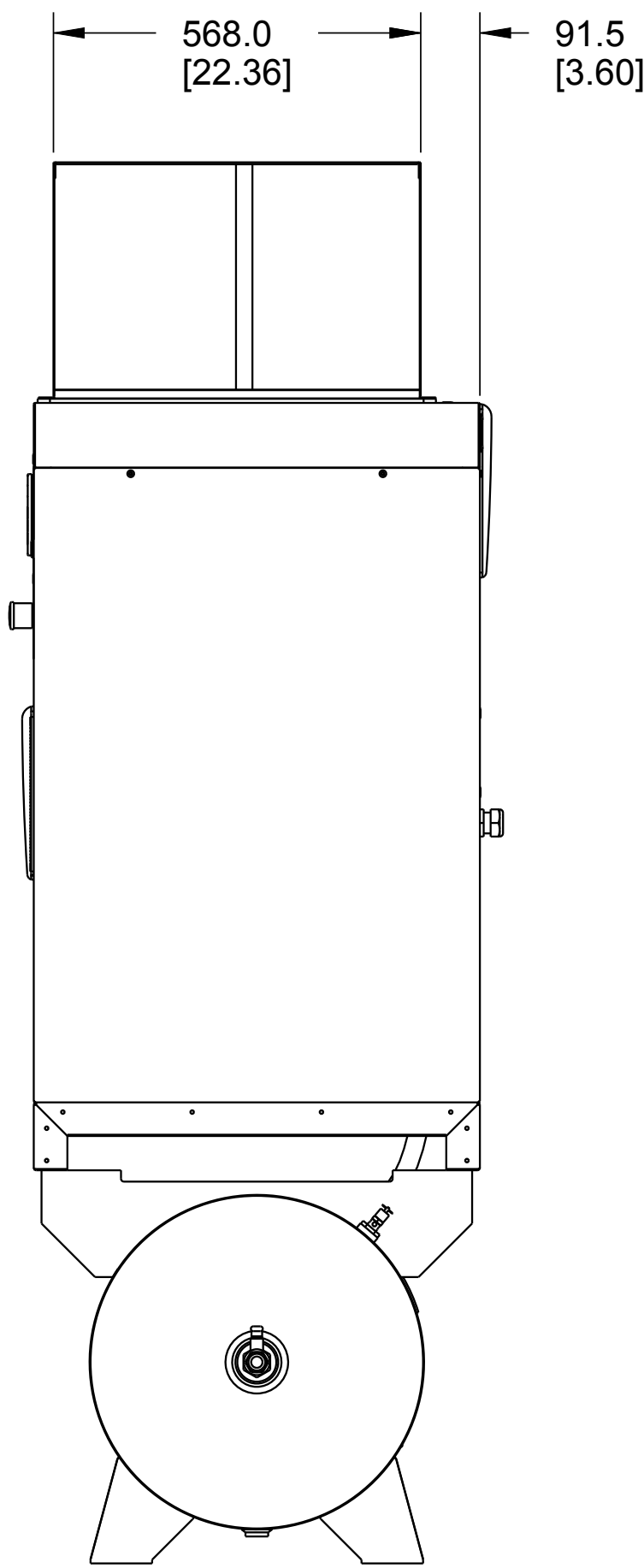
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LEFT END VIEW



FRONT VIEW



RIGHT END VIEW

GENERAL ARRANGEMENT WITH
OPTIONAL OUTDOOR MODIFICATION
(OPTION IS NOT AVAILABLE FOR DRYER OR VSD UNITS)

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SIZE	DWG NO.	PART NO.	REVISION
A1	47518742001		D
SCALE	0,10	NOMENCLATURE	SHEET 10 OF 10