# **Operator's Manual**



## **CP7750 Series Impact Wrench**

1/2" Square Drive Model "A", "B" & "L"





## **A WARNING**

To reduce risk of injury, everyone using, installing, repairing, maintaining, changing accessories on, or working near this tool must read and understand these instructions before performing any such task.

# FOR DETAILED INFORMATION ABOUT CHICAGO PNEUMATIC AIR TOOLS AND EQUIPMENT CONTACT:

#### **UNITED STATES**

Chicago Pneumatic Tool Co. LLC 13325 Carowinds Blvd. Charlotte, NC 28273 • USA Telephone: 1-704-936-4000 1-800-223-3988 (USA only) Fax: 1-800-228-9996

#### **AUSTRALIA**

Atlas Copco Tools Australia 3 Bessemer Street Blacktown • Australia Telephone: 02-621-9482 Fax: 02-671-5915

#### BELGIQUE

Chicago Pneumatic Rep. Office Avenue Sluysmans 10-4030 Liege • Belgium Tel/Fax: 04-343 8150

#### BRASIL

Chicago Pneumatic Brasil Av. Mascote 159 V. Sta. Catarina 04363-000 Sao Paulo/SP • Brasil Telefone: (011) 562-7314 Fax: (011) 563-9208

#### CANADA

Chicago Pneumatic Tool Co. LLC Vechile Service 13325 Carowinds Blvd. Charlotte, NC 28273 T-704-936-4000 Fax: 1-800-228-9096

#### **CENTRAL AMERICA**

Contact Chicago Pneumatic/USA for names of CP Authorized Distributors in this area

#### **FRANCE**

Espace Lumière Bâtiment S 57, Boulevard de la République 78403 Chatou Cédex. France Telephone: (0) 1 30 09 60 00 Fax: (0) 1 30 71 96 70

#### **GERMANY**

Desoutter GMBH Vehicle Service Edmund-Seng-Strasse 3-5 D-63477 Maintal • Germany Telephone: 49-0611-270120/22 Fax: 49-0611-270140

#### INDIA

Chicago Pneumatic Sales Chemtex House, First Floor Main Street Hiranadani Gardens Powai, Mumbai 400076, India Telephone: (22)25704907 (22)25708984

#### **ITALY**

Desoutter Italiana S.R.L. Viale Della Repubblica, 65 20035 Lisson (Milano)

Fax: (22)25705042

#### **MEXICO**

Chicago Pneumatic Tool Company LLC, Mexico San Francisco #223 Valle Dorado, Tlalnepantla C.P. 54020 • Mexico Telephone: 525-378-0754 Fax: 525-378-0753

#### SOUTH AFRICA

Fax: 011-974-2324

Chicago Pneumatic Tool Co. LLC, S.A. 20 Anvil Road PO Box 105 Isando 1600, Transvaal • South Africa Telephone: 011-9746761

#### SOUTH AMERICA

Contact Chicago Pneumatic/USA for names of CP Authorized Distributors in this area

#### SOUTHEAST ASIA

Chicago Pneumatic Tool Company LLC Regional Office P.O. Box 1516 Unit 2103 - Citimark 28 Yuen Shun Circuit Shatin New Territories, Hong Kong Telephone: (8522) 3570963

#### SPAIN

Desoutter S.A. C. Serrano, 120 28006 Madrid • Spain Telephone: 91 590 31 52 Fax: 91 590 31 61

Fax: 852-763-1875

#### **SWEDEN**

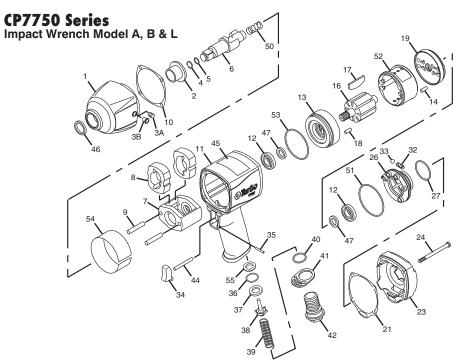
Chicago Pneumatic Distributor Markets Sickla Industriväg 7 S-131 34 Nacka • Sweden Telephone: 46 8743 9329 Fax: 46-8743 9427

#### UNITED KINGDOM

Chicago Pneumatic Tool Company, Ltd. P.O. Box 241
Eaton Road
Hemel Hempstead, Herts HP2 7DR
England
Domestic: 01442-847703/06
Export: 01442-232420/17
Fax: 01442-2847723

Visit our website: http://www.cp.com





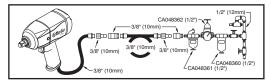
| Index<br>No. | Part<br>No.         | Description                              | No.<br>Req'd. | Index<br>No.  | Part<br>No.            | Description           | No.<br>Req'd. |
|--------------|---------------------|--|---------------|---|------------------------|-----------------------|---------------|
| 1            | CA158178            | Clutch Housing (Incl; Index No. 3B)      | 1             | 36  | CA149096               | O-Ring                | 1             |
|              | CA158133            | Clutch Housing Bushing                   | 1             | 37  | C139037                | Valve Seat            | 1             |
|              | C102507             | Plug-Pipe (Model A)                      | 1             | 38  | CA156876               | Valve                 | 1             |
|              | CA158034            | Grease Fitting                           | 1             | 39  | CA142464               | Valve Spring          | 1             |
|              | CA088097            | Socket Ret. Ring                         | 1             | 40  | 8940158319             |                       | 1             |
|              | P083071             | O-Ring (-011)                            | 1             | 41  | CA158124               | Deflector             | 1             |
| 6            | CA148609            | 1/2" Anvil Assembly(Incl: Index          | 1             | 42  | CA158120               | Inlet Bushing         | 1             |
|              |                     | Nos. 4 & 5)                              |               | 44  | 8940158622             |                       | 1             |
|              | CA148629            | 1/2" Ext Anvil Assembly(Incl: Index      |               | 45  | 8940158321             |                       | 1             |
| _            | 04455500            | Nos. 4 & 5)                              |               |   | 0010150100             | Nameplate CP7750      |               |
|              | CA155733            | Cage-Clutch                              | 1             |   | 8940158428             | Warning Label /       |               |
|              | CA155055            | Dog                                      | 2             | 40  | 0040450500             | Nameplate CP7750-2    | _             |
|              | CA155734            | Pin-Clutch                               | 2             | 46  |                        | Seal-Clutch (Model A) | 1             |
|              | CA158125            | Clutch Housing Gasket                    | 1             | 47  | CA154050               | Seal-Oil (Model A)    | 2             |
|              | CA158175<br>C066342 | Motor Housing w/Overmold<br>Ball Bearing | 2             | 50<br>51  | CA154959<br>8940158324 | Spring                | 1             |
|              | CA158127            | Front End Plate                          | 1             | 52  | 8940158848             |                       | 1             |
|              | C089721             | Spring Pin                               | 1             | 52<br>53  | 8940158322             |                       | 1             |
|              | CA158116            |  | 1             | 54  | CA154960               | Sleeve-Steel          | 1             |
|              |                     | Rotor Blade Set (8)                      | 1             | 55  | CA149095               | Spacer Spacer         | 1             |
|              | 8940158623          |  | 1             | 55  | OA143033               | Opacei                |               |
|              | CA158128            |  | i             | Tune-Up Kit (Model A, B & L)  |                        |                       |               |
|              | CA158126            |  | i             | 8940158371 (Incl: Index Nos. 4, 5, 10, 17, 21, 27, 32, 33, 36, 37, 39,    |                        |                       |               |
|              | CA158119            | Back Cap                                 | 1             | 40, 46, 47, 51 & 53)  |                        |                       |               |
|              | CA158039            | Torx Screw                               | 4             | Repair Kit (CP7750 Model A, B & L)  |                        |                       |               |
|              | CA158130            | Switch (Incl: Index Nos. 27, 51)         | 1             | 8940158372 (Incl: Index Nos. 6, 8, 9, 10, 17, 21, 27, 32, 33, 36, 37, 39, |                        |                       |               |
| 27           | 8940158323          |  | 1             | 40, 46, 47, 50, 51 & 53)  |                        |                       |               |
| 32           | 8940158883          | Spring                                   | 1             | Repair Kit (CP7750-2 Model A, B & L)                                      |                        |                       |               |
| 33           | S008613             | Steel Ball                               | 1             | 8940158373 (Incl: Index Nos. 6, 8, 9, 10, 17, 21, 27, 32, 33, 36, 37, 39, |                        |                       |               |
| 34           | 8940158538          | Trigger                                  | 1             | 40, 46, 47, 50, 51 & 53)  |                        |                       |               |
| 35           | CA144836            | Spring Pin                               | 1             | Conversion Kit (Model A to B & L)   |                        |                       |               |
|              |                     |  |               | 8940158964 (Incl: Index Nos. 32, 52, Labels and Document)                 |                        |                       |               |



#### INSTRUCTION MANUAL

#### Air Supply Requirements

- 1. Supply tool with 90 psig (6.2 bar) of clean, dry air. Higher pressure drastically reduces tool life.
- Connect tool to air line using pipe, hose, and fitting sizes shown in the diagram.



#### Lubrication

- Use an air line lubricator with SAE #10 oil, adjusted to two (2) drops per minute. If an air line lubricator cannot be used, add air motor oil to the inlet once a day.
- Use 3/4 oz. (22 ml) of CP Pneu-Lube Synthetic Clutch Grease 8940158455. (Model B & L only)
- 3. Use 3/4 oz. (22 ml) of SAE#30 oil or equivalent. (Model A only)

### **Operation**

This impact wrench is equipped with a single control dial for power management. The left side of the dial offers two reverse speeds. The first left position is normal reverse. The far left position is Turbo reverse. The right hand side of the dial offers two forward speeds. The first position is forward. The far right position is forward at reduced power.

#### Maintenance

- After first year, disassemble and inspect air motor and impacting clutch every three (3) months if the tool is used every day. Replace damaged or worn parts.
- 2. High wear parts are underlined in the parts list.
- To keep downtime to a minimum, the following service kits are recommended:

**Tune-Up Kit 8940158371 (Model A, B & L)** (Incl: 4, 5, 10, 17, 21, 27, 32, 33, 36, 37, 39, 40, 46, 47, 51 & 53)

**Repair Kit 8940158372 (CP7750 Model A, B & L)** (Incl: 6, 8, 9, 10, 17, 21, 27, 32, 33, 36, 37, 39, 40, 46, 47, 50, 51 & 53)

**Repair Kit 8940158373 (CP7750-2 Model A, B & L)** (Incl: 6, 8, 9, 10, 17, 21, 27, 32, 33, 36, 37, 39, 40, 46, 47, 50, 51 & 53)

8940158964 Conversion Kit (Model A to B & L) (Incl: 32, 52, Labels and Document)

### **EC DECLARATION OF CONFORMITY**

We, Chicago Pneumatic Tool Co. LLC, 13325 Carowinds Blvd., Charlotte NC, 28273 USA, declare under our sole responsibility that the product to which this declaration relates, is in conformity with the requirements of the Council Directive of June 1998 on the approximation of the laws of the Member States relating to machinery (98/37/EC).

Machine Name CP7750 Series Impact Wrench Machine Type Assembly Power Tool for Threaded Fasteners - No other use is permitted. Serial No. Tools with No. 03210B or higher (Manufactured May 2003 or later) Technical Data

1/2" Sq. Dr.

Air pressure 90 psi (6.2 bar)

Harmonized Standards Applied EN ISO 12100 National Standards Applied ISO 8662-7, ISO 15744-2002

Name And Position Of Issuer Bruno Blanchet, General Manager

Signature Of Issuer
Date Of Issue July 1, 2008

#### Noise & Vibration Declaration\*

Sound pressure level 94 dB(A) impacting, 100 dB(A) free speed, uncertainty 3 dB(A), in accordance with ISO 15744-2002. For sound power, add 11 dB(A). Vibration value 4.4 m/s², re. ISO 8662-7.

For making estimates of daily vibration exposures, useful information may be found in CEN/TR 15350: 2006, "Mechanical vibration - Guideline for the assessment of exposure to hand-transmitted vibration using available information including that provided by manufacturers of machinery"

\*These declared values were obtained by laboratory type testing in compliance with the stated standards and are not adequate for use in risk assessments. Values measured in individual work places may be higher than the declared values. The actual exposure values and risk of harm experienced by an individual user are unique and depend upon the way the user works, the workpiece and the workstation design, as well as upon the exposure time and the physical condition of the user. We, Chicago Pneumatic, cannot be held liable for the consequences of using the declared values, instead of values reflecting the actual exposure, in an individual risk assessment in a work place situation over which we have no control.

#### Copyright 2008, Chicago Pneumatic Tool Co. LLC

All rights reserved. Any unauthorized use or copying of the contents or part thereof is prohibited. This applies in particular to trademarks, model denominations, part numbers and drawings. Use only authorized parts. Any damage or malfunction caused by the use of unauthorized parts is not covered by Warranty or Product Liability.

## **A WARNING**

To reduce risk of injury, everyone using, installing, repairing, maintaining, changing accessories on, or working near this tool must read and understand these instructions before performing any such task.

The goal of Chicago Pneumatic is to produce tools that help you work safely and efficiently. The most important safety device for this or any tool is YOU. Your care and good judgment are the best protection against injury. All possible hazards cannot be covered here, but we have tried to highlight some of the important ones.

## For Additional Safety Information Consult:

- A Your employer union and/or trade association.
- ▲ US Department of Labor (OSHA); www.osha.gov; Council of the European Communities europe.osha.eu.int.
- ▲ "Safety Code For Portable Air Tools" (B186.1) available from: www.ansi.com
- "Safety Requirement For Hand-Held Non-Electric Power Tools" available from: European Committee for Standardization, www.cenorm.be

## Air Supply And Connection Hazards

- A Always shut off air supply drain hose of air n
- A Always shut off air supply, drain hose of air pressure and disconnect tool from air supply when not in use, before changing accessories or when making repairs.
- A Never direct air at yourself or anyone else.
- Mhipping hoses can cause serious injury. Always check for damaged or loose hoses and fittings.
- ▲ Do not use quick disconnect couplings at tool. See instructions for correct set-up.
- Whenever universal twist couplings are used, lock pins must be installed.
- A Do not exceed maximum air pressure of 90 psi (6.2 bar) or as stated on tool nameplate.

## **Entanglement Hazards**

- ▲ Keep away from rotating drive.
- A Do not wear jewelry or loose clothing.
- Choking can occur if neckwear is not kept away from tool and accessories.
- Scalping can occur if hair is not kept away from tool and accessories.
- A Avoid direct contact with accessories during and after use. Gloves will reduce the risk of cuts or burns.
- ▲ Use only proper accessory retainers (see parts list). Use deep sockets wherever possible.

## **Projectile Hazards**

- A Always wear impact-resistant eye and face protection when involved with or near the operation, repair or maintenance of the tool or changing accessories on the tool.
- A Be sure all others in the area are wearing impact-resistant eye and face protection.
- eye and face protection.

  Even small projectiles can injure eyes and cause blindness.
- A Use only impact wrench sockets and accessories in good condition. Sockets in poor condition or hand sockets and accessories used with impact wrenches can shatter.
- A Always use the simplest hook-up possible. Long, springy extension bars and adapters absorb impact power and could break. Use deep sockets wherever possible.

- A Never operate the tool off of the work. It may run too fast and cause the accessory to be thrown off the tool.
- Serious injury can result from over-torqued or undertorqued fasteners, which can break, or loosen and separate. Released assemblies can become projectiles. Assemblies requiring a specific torque must be checked using a torque meter.

Note: So-called "click" torque wrenches do not check for potentially dangerous over-torque conditions.

## Workplace Hazards

- Slip/Trip/Fall is a major cause of serious injury or death.

  Beware of excess hose left on the walking or work surface.
- High sound levels can cause permanent hearing loss. Use hearing protection as recommended by your employer or OSHA regulation (see 29 CFR part 1910).
- A Maintain a balanced body position and secure footing.
- A Be in control of the throttle at all times. Do not get caught between the tool and the work.
- ♠ Repetitive work motions, awkward positions and exposure to vibration can be harmful to hands and arms. If numbness, tingling, pain or whitening of the skin occurs, stop using the tool and consult a physician.
- A void inhaling dust or handling debris from the work process which can be harmful to your health. Use dust extraction and wear respiratory protective equipment when working with materials which produce airborne particles.
- ♠ Proceed with care in unfamiliar surroundings. Be aware of potential hazards created by your work activity. This tool is not insulated for coming into contact with electric power sources.
- ♠ Some dust created by power sanding, sawing, grinding, drilling and other construction activities contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Some examples of these chemicals are:
  - Lead from lead based paints
  - Crystalline silica bricks and cement and other masonry products
  - And Arsenic and chromium from chemically-treated rubber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles.

## **Additional Safety Topics**

- ▲ This tool and its accessories must not be modified.
- This tool is not recommended for use in explosive atmospheres.
- ♠ Operators and maintenance personnel must be physically able to handle the bulk, weight and power of the tool.
- A For professional use only.

## **SAFETY INSTRUCTIONS**